

APiS North America, LLC

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APiS Informationstechnologien GmbH

- IQ-Software market entry, 1992
- Leading vendor FMEA & Risk Analysis software
- >> 1000 customers
- Servicing **Europe**

APiS North America, LLC

- Sales / support / moderation & training for IQ-software user levels
- Servicing **North & South America** as sole authorized distributor of IQ Products, training, consulting, and support

IQ Design & Process FMEA + Risk Management Tools

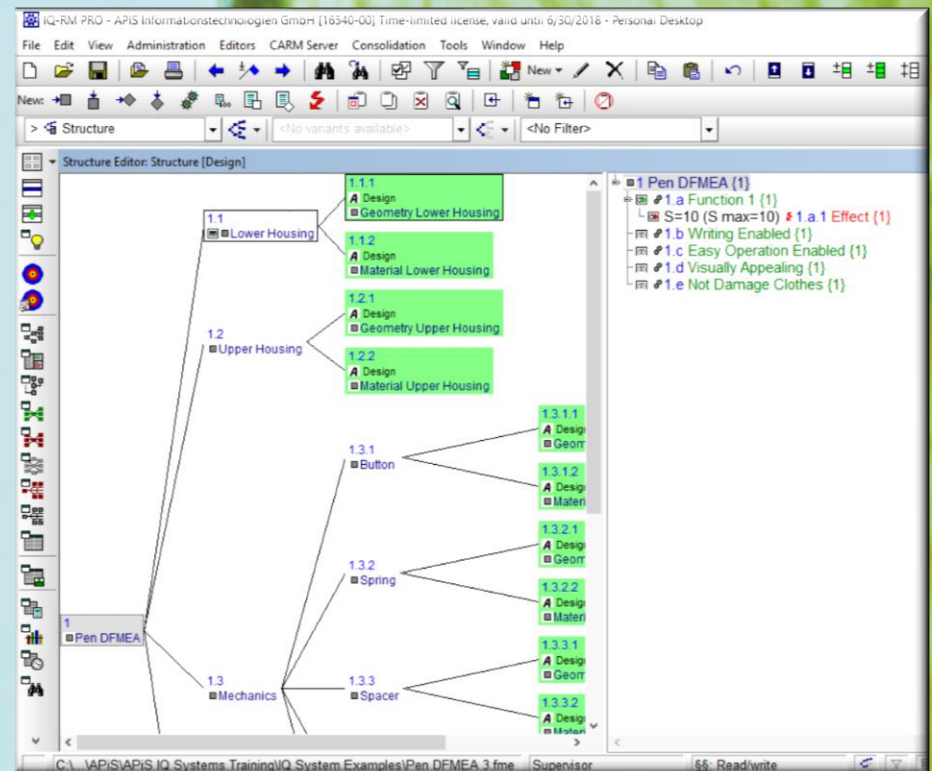
IQ-Software Risk Analysis

- FMEA
 - Design, Process, System, Machine, Logistics
- Functional Safety
 - ISO26262 (ASIL)
 - IEC61508 (SIL)
- P-Diagram (V7.0)
- Boundary Diagram (V7.0)
- Control Plan (IATF-16949)
- Process Flow Diagram
- DRBFM

User Interface

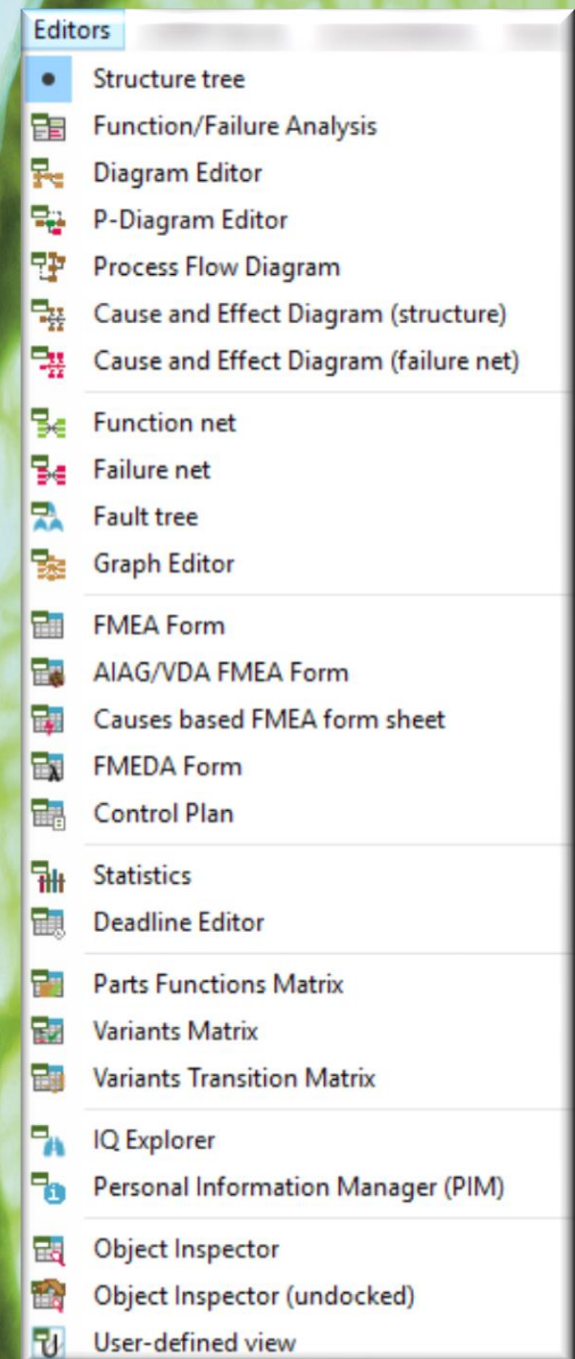
- Versatile GUI (**Graphical** User Interface)
- “**Assistant**” available for unfamiliar users
- Guides “how we think...” w/functional model

- Identify & Prioritize risk
- Prioritize risk reduction activity
- Communicate priorities
- Deliver value to organization!

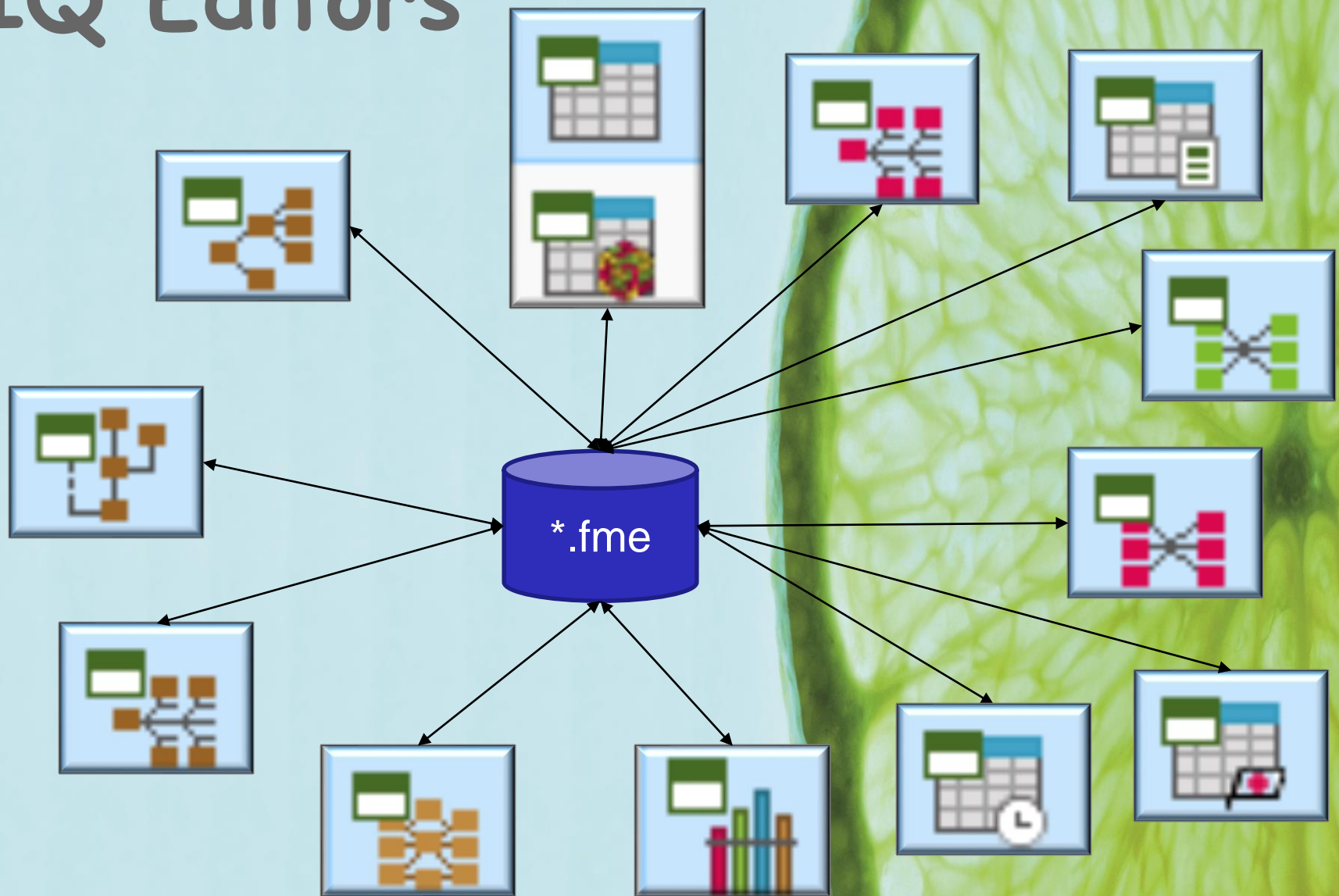


IQ Editors

- Data is **strongly** interrelated
- All editors/viewers are **fully integrated**... Up-dates and changes are simultaneous
- **No re-entry of data**
- All editors/viewers allow the user to input data directly

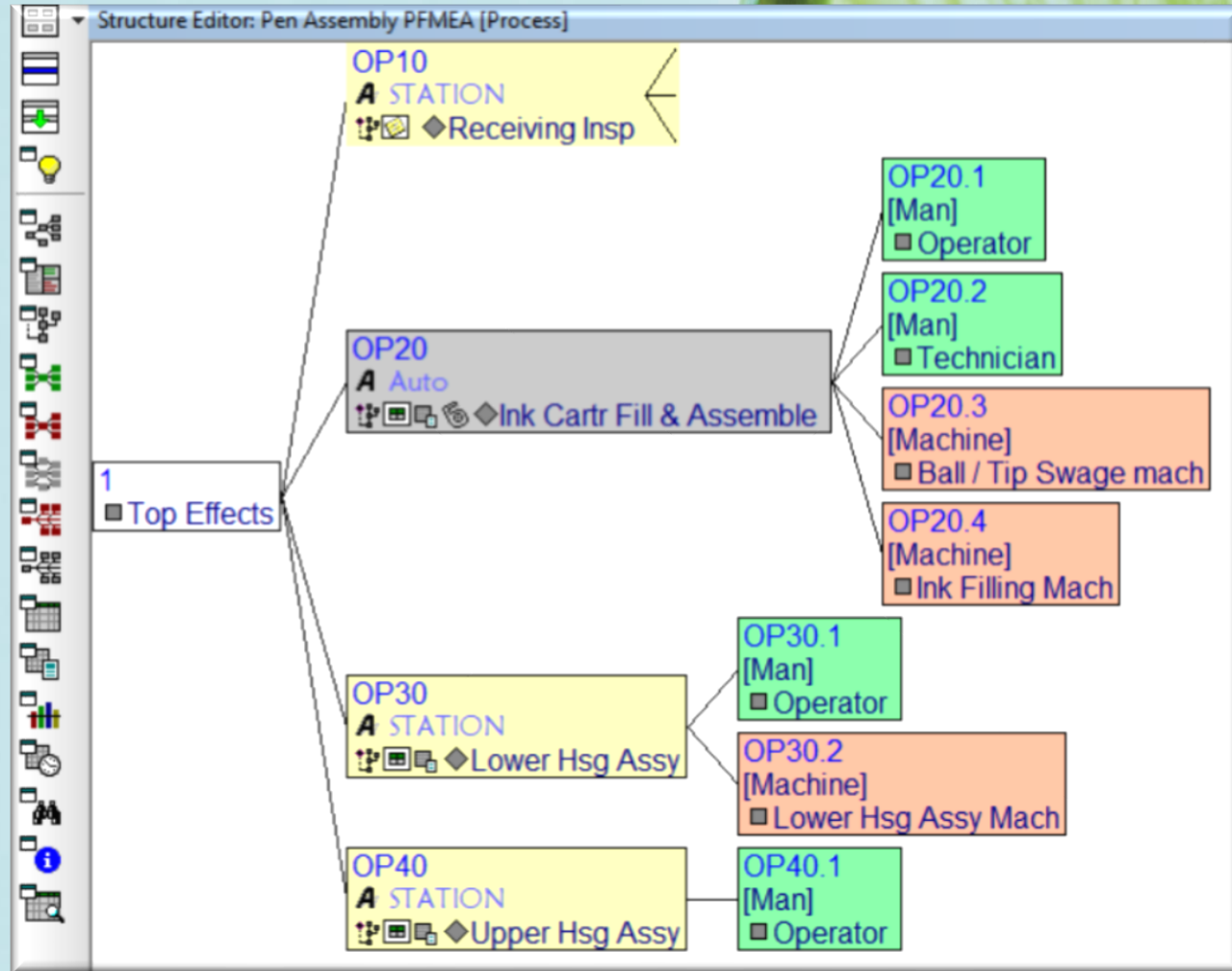


IQ Editors





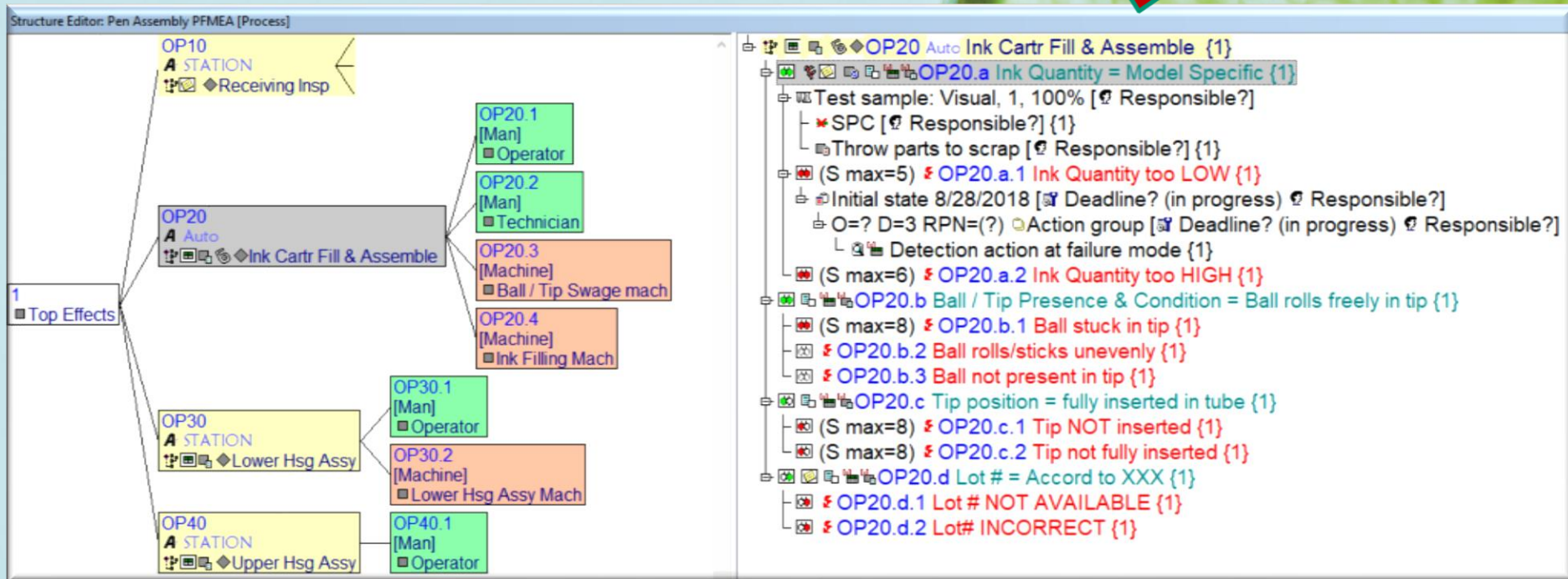
Structure Editor PFMEA





Structure Editor PFMEA

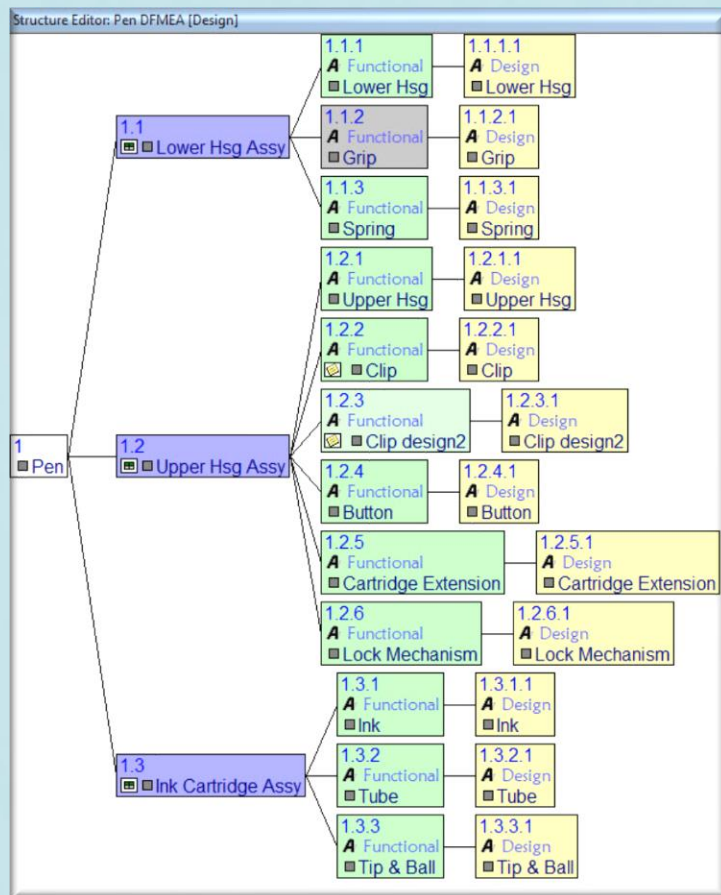
Structure List contains information about objects in the Structure





Structure Editor DFMEA

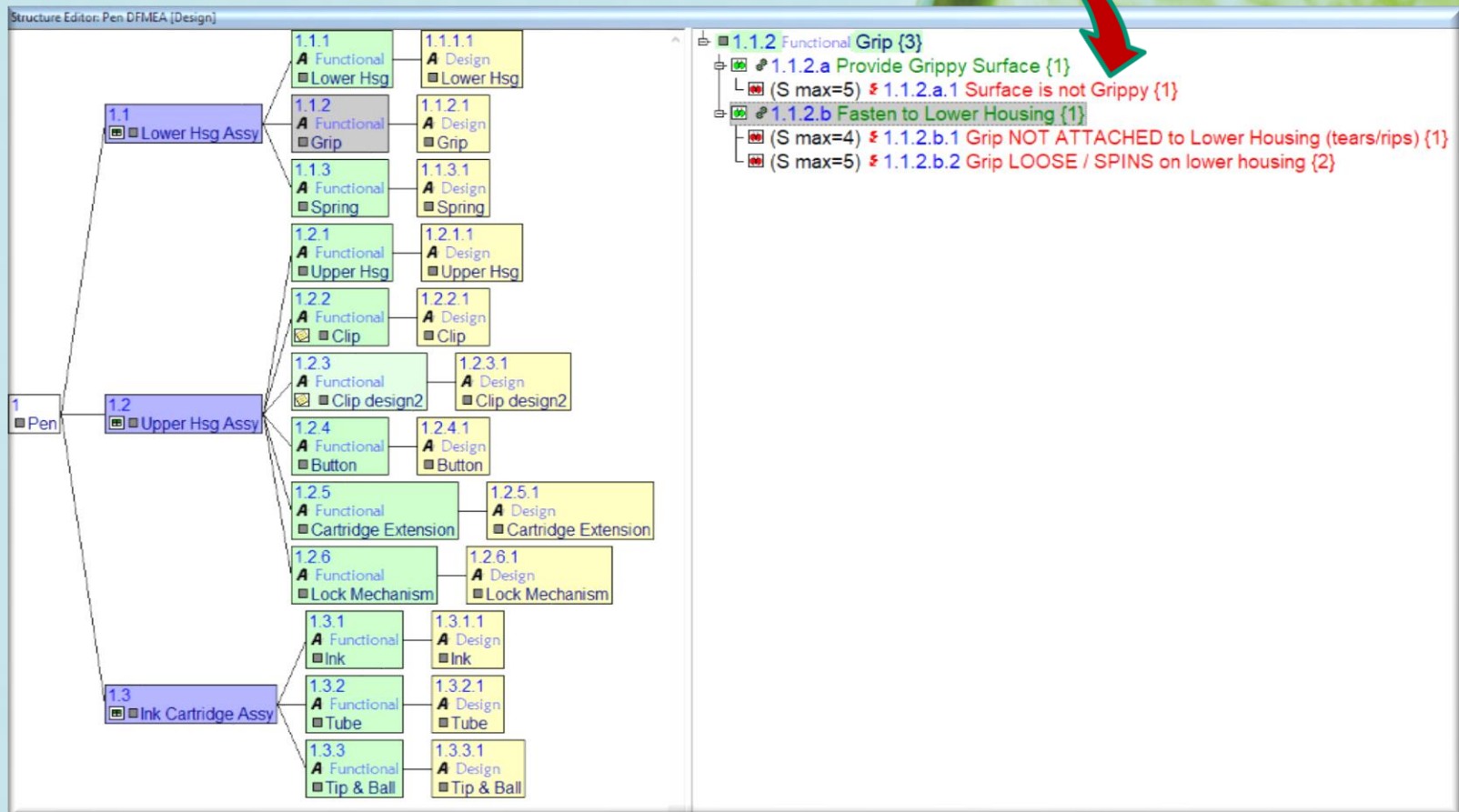
Structure Tree provides organization of Structure elements





Structure Editor DFMEA

Structure List contains information about objects in the Structure

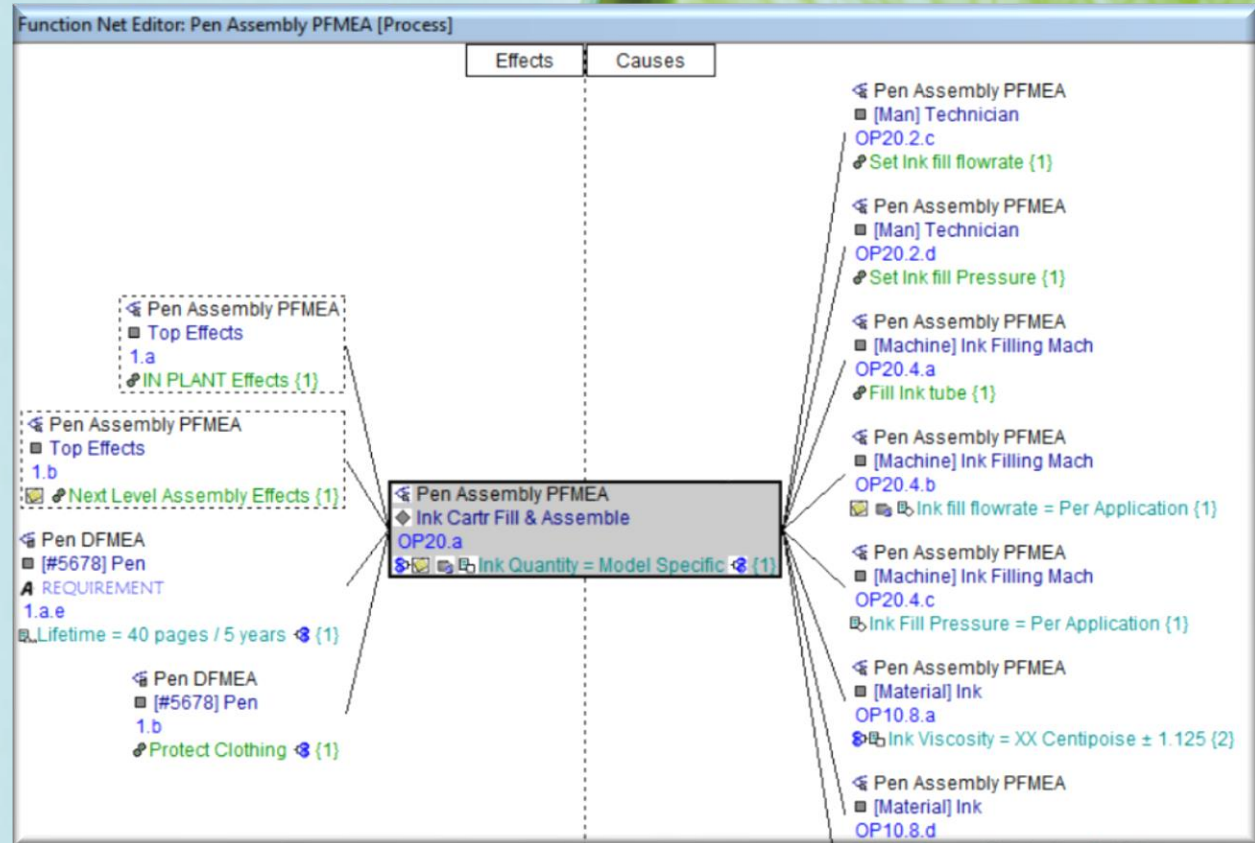




Function Net Editor

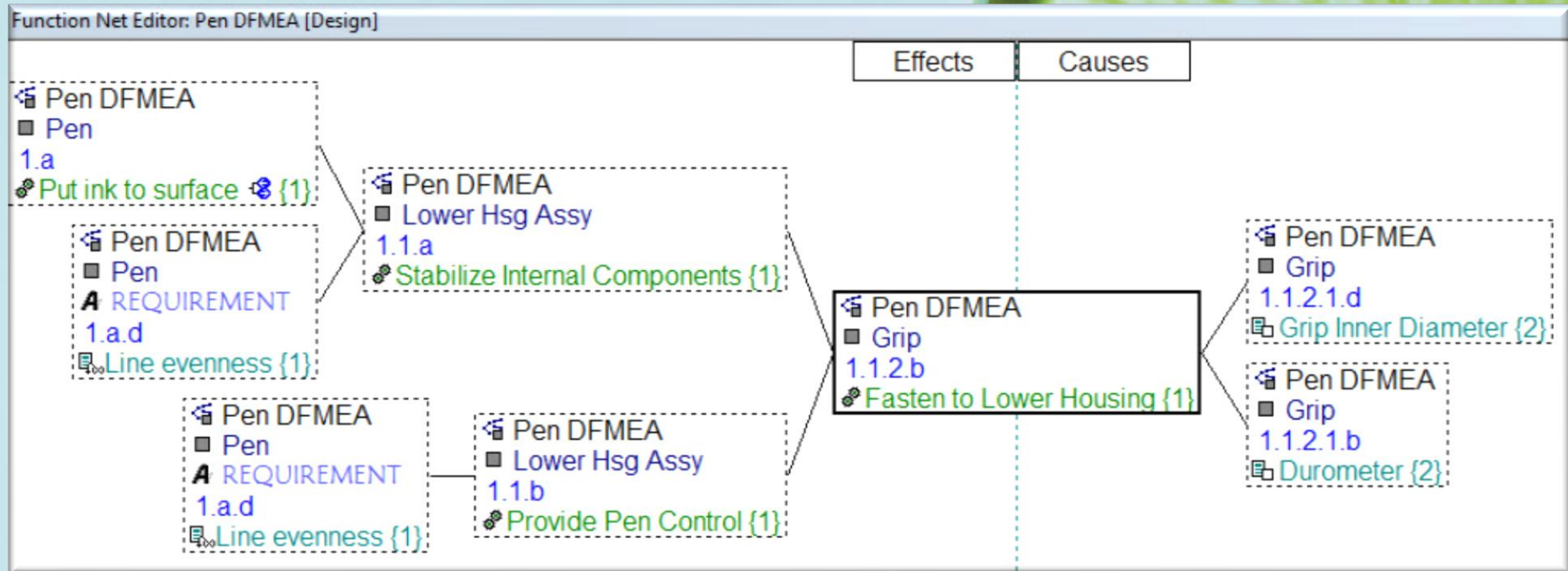
Creation via Drag & Drop

Butterfly shaped icons indicate **functional** relationships





Function Net Editor

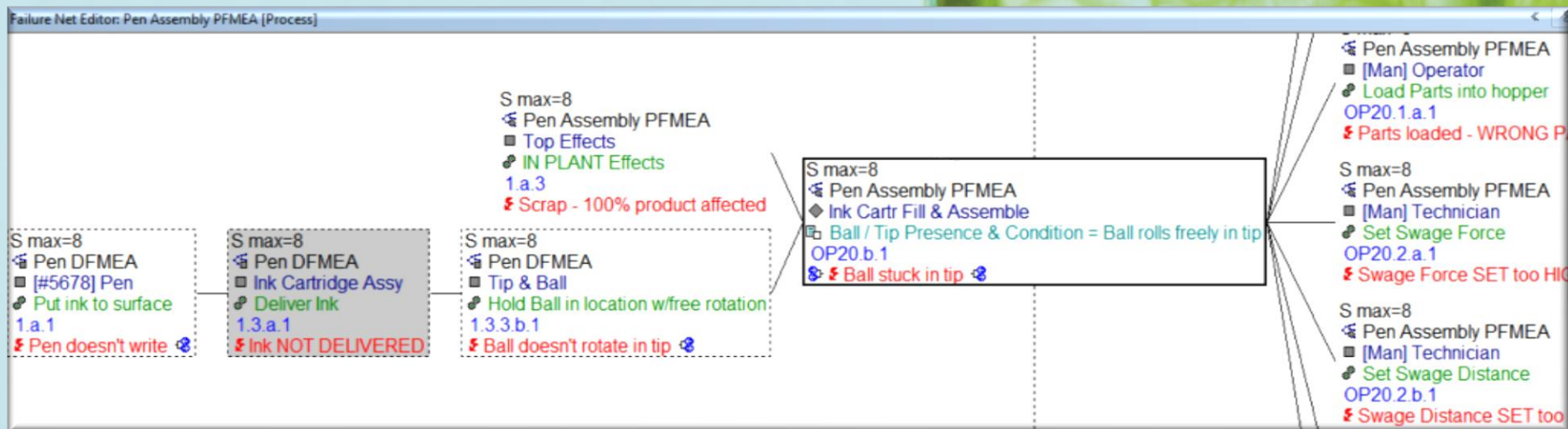




Failure Net Editor

Butterfly-shaped icons indicate failure cause/effect relationships

Function Net connections leveraged for Failure Net creation

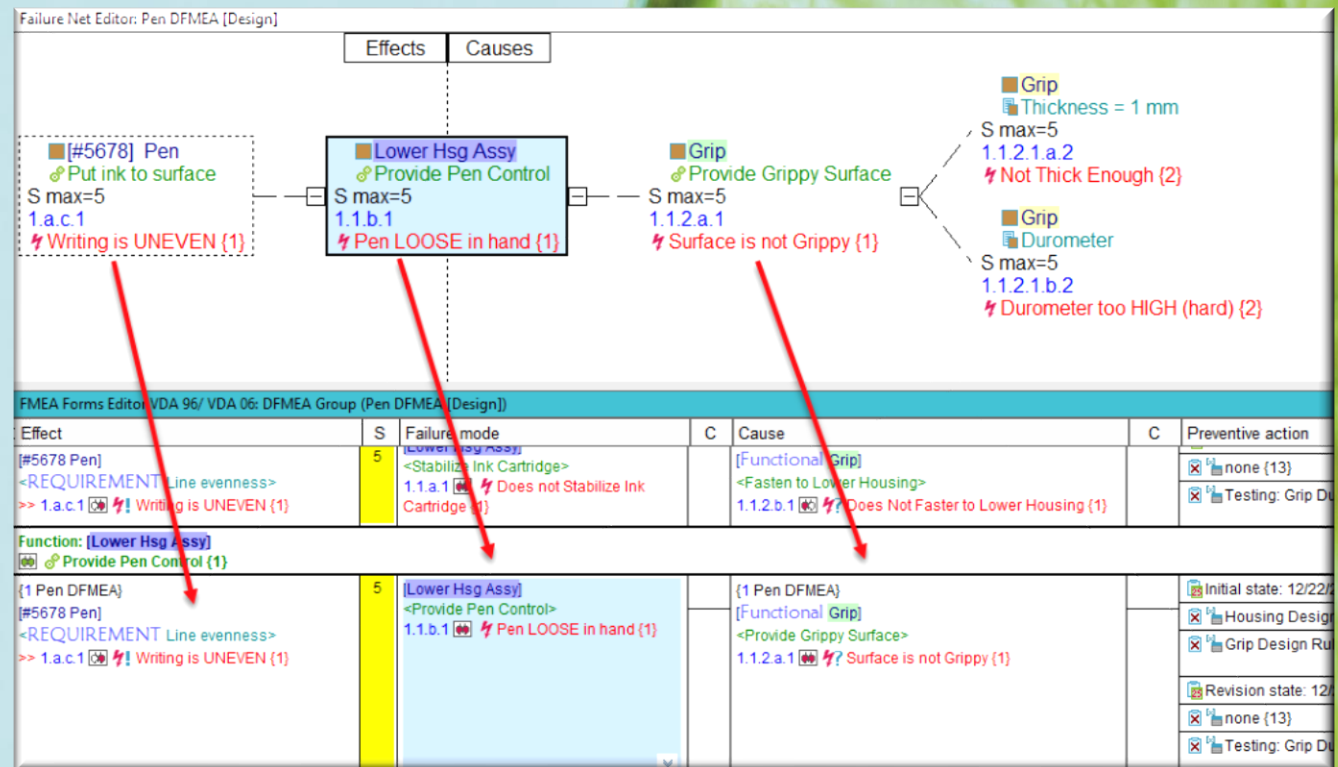




Failure Net Editor

Graphical display
of failure
relationships

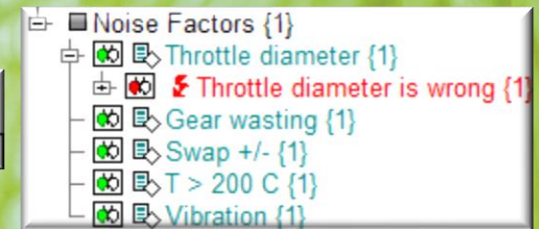
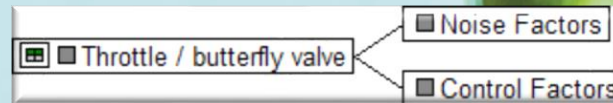
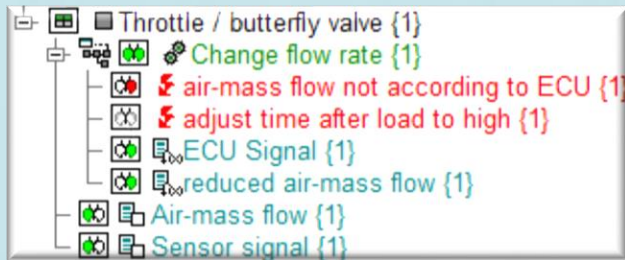
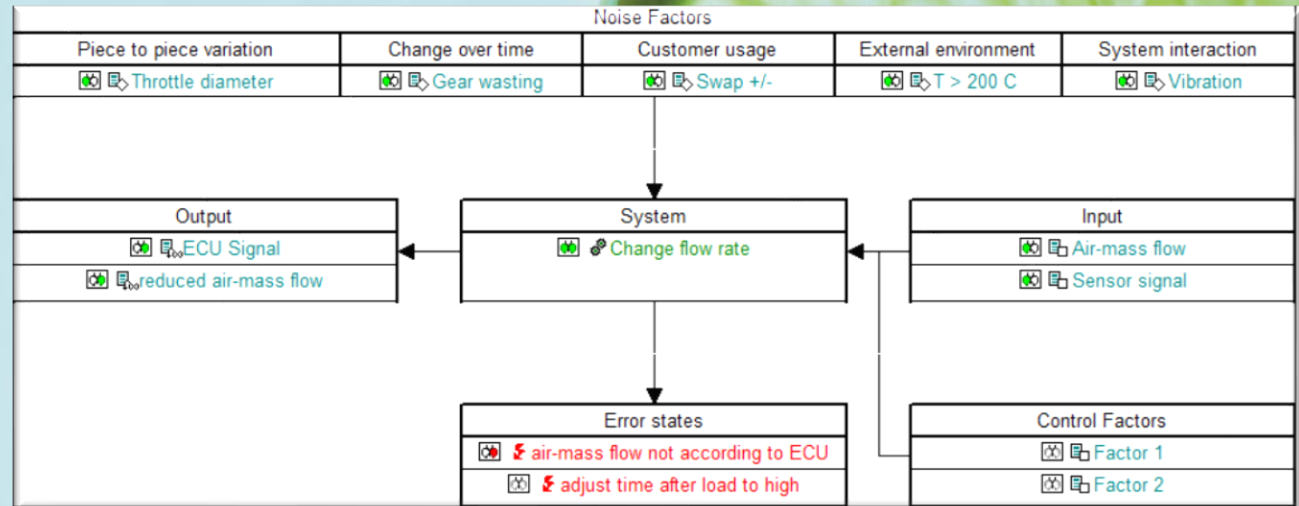
Relationships
translate to
completion of
cells in the **FMEA**
Form sheet



P-Diagram Editor (v7.0)

Applied to function

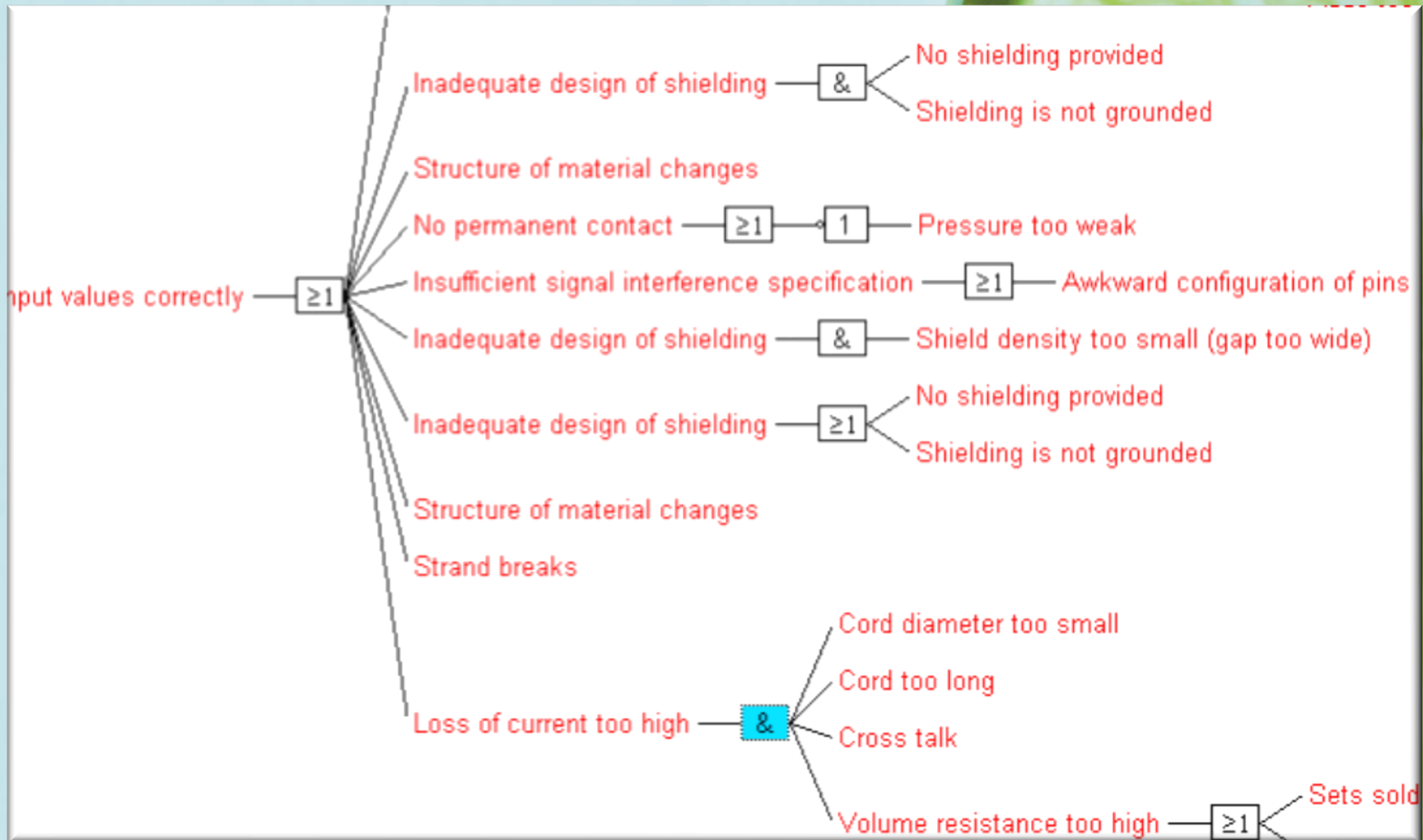
Ensures complete coverage of factors affecting function robustness





Fault Tree Analysis

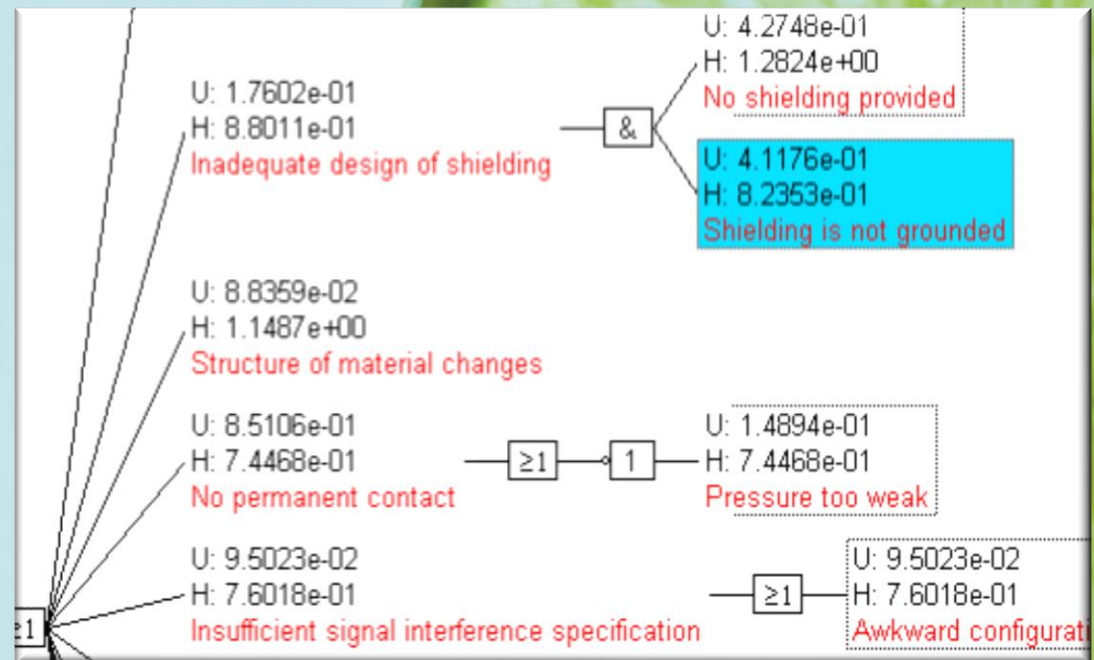
Fault Trees augmented from initial “OR-Gating” of FMEA





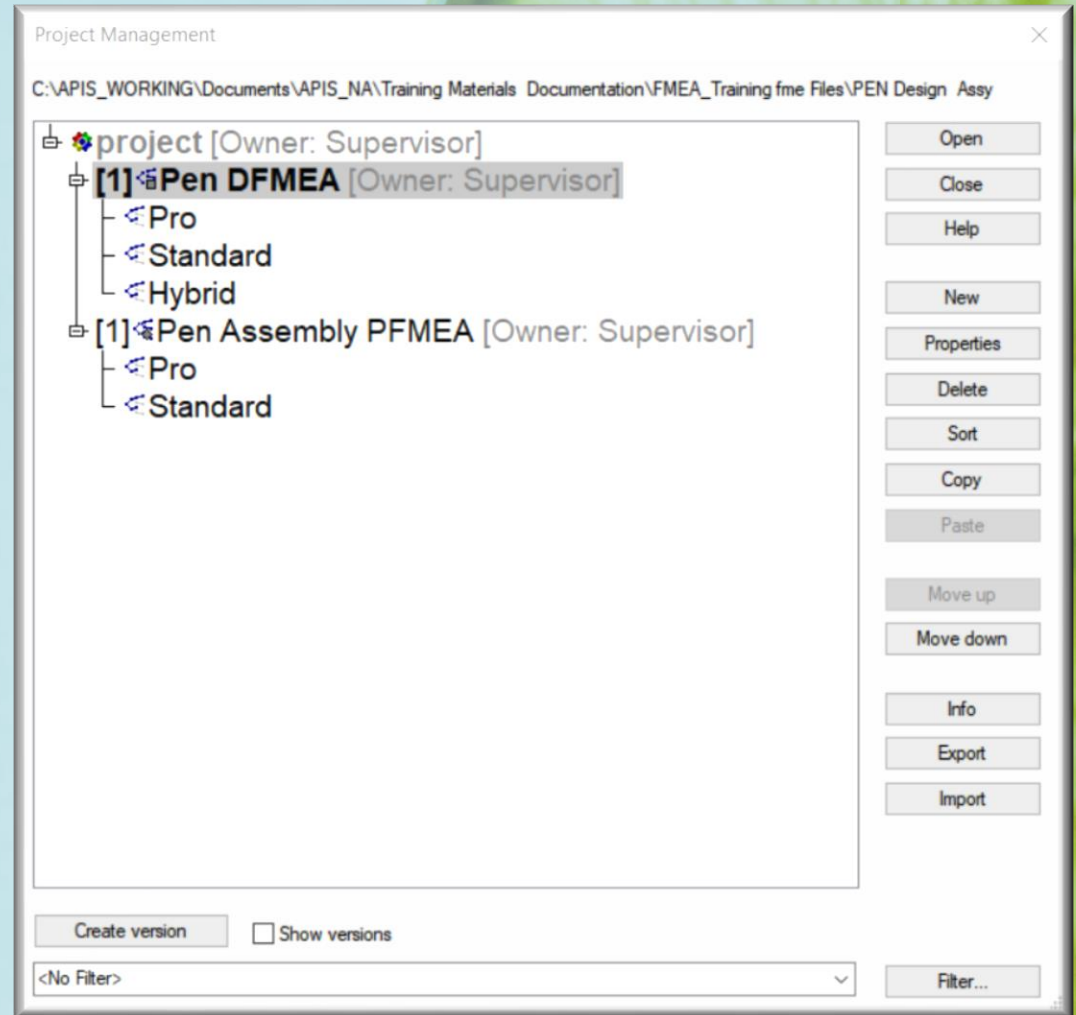
Fault Tree Analysis

- Ability to modify / add operators
- Augment Failure Nets
- Auto-calculation of Unavailability and Frequency of Failure
 - algorithm based on Fault Tree Values assigned to failures (Alpha, Beta, Lambda, Mu)



Structure Variants

- Design / Process variants maintained in **same file**
- Common objects reside in one/more variants so changes can read-across one/more variants
- Variants can be linked / synchronized
- Variants able to maintain different attribute data





Forms Editor

Supports multiple layouts

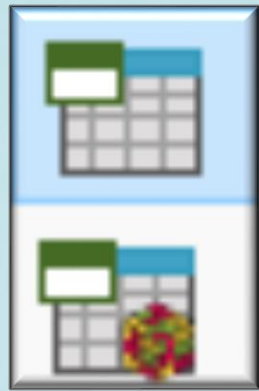
Direct import / export available from / to other FMEA file formats

Direct updates between DFMEA, PFMEA, Control Plans + ensuring direct read-across of changes

Forms Editor QS-9000 (3rd edition), Electrical connections

Function	Failure Modes	Effects	S	C	Causes
APIS Informationstechnologien GmbH Type/Model/Fabrication/Load: CC 2042 - Construct Electric Connections FMEA/System Element: Electrical connections					
Process Element: Electrical connections					
Transport signals from receiver to control unit	Signal does not represent the input values correctly	Drive control is out of spec	9		Loss of current too high
				YC	Inadequate design

- VDA 96 / VDA 06 Ctrl+1
- VDA 86 Ctrl+2
- PSC Shift+Ctrl+2
- QS-9000 (2nd edition) Ctrl+3
- QS-9000 (3rd edition) Ctrl+4
- AIAG (4th edition, D - Design) Ctrl+5
- AIAG (4th edition, E - Process) Shift+Ctrl+5
- TI (with root causes) Ctrl+6
- Bosch Ctrl+7
- GKN Ctrl+8
- M2010 Shift+Ctrl+9
- Renault 01-33-200 Shift+Ctrl+0
- Ondal Shift+Ctrl+6
- MIL Task 101 Ctrl+9
- MIL Task 102 Ctrl+0
- MIL Task 102 (Causes) Shift+Ctrl+1



Forms Editor – AIAG/VDA (V7.0)

AIAG/VDA Forms Editor: Lower Hsg Assy																			
STRUCTURE ANALYSIS (STEP 2)				FUNCTION ANALYSIS (STEP 3)			FAILURE ANALYSIS (STEP 4)				RISK ANALYSIS (STEP 5)								
1. Next Higher Level	2. Focus Element		3. Next Lower Level or Characteristic Type	1. Next Higher Level Function and Requirement	2. Focus Element Function and Requirement	3. Next Lower Level Function and Requirement or Characteristic	1. Failure Effects (FE) to the Next Higher Level Element and/or Vehicle End User	S	2. Failure Mode (FM) of the Focus Element	3. Failure Cause (FC) of the Next Lower Element or Characteristic	Current Prevention Control (PC) of FC	O	Current Detection Controls (DC) of FC or FM	D	AP	DFMEA Preventive Action	DFMEA Detection Action	Responsible Person	Completion Date
Pen #5678 1 (1)	Lower Hsg Assy 1.1 (1)		Lower Hsg 1.1 (3) Grp 1.1.2 (3) Spring 1.1.3 (3)	Put ink to surface 1.a (1) Line evenness 1.a.c (1)	Stabilize Ink Cartridge 1.1.a (1) Provide Grippy Surface 1.1.2.a (1) Fasten to Lower Housing 1.1.2.b (1) Guide and Support Ink Cartridge 1.1.1.a (1)	Writing is UNEVEN 1.a.c.1 (1) S=5	5	Does not Stabilize Ink Cartridge 1.1.a.1 (1)	Does not Guide or Support Ink Cartridge 1.1.1.a.1 (1) Lower Housing Length too SHORT 1.1.1.1.b.1 (2) Does Not Faster to Lower Housing 1.1.2.b.1 (1)	Housing Design Rules (4) Some GLOBAL ACTION (1) Preventive action: none Detection action: none	4	none (6)	3	Action Priority	none (13)	Testing: Housing Durability (3) [3] Deadline? (completed) [Johnson, Chad, FMEA, Expert]	Johnson, Chad, FMEA, Expert	Deadline?	




Forms Editor

Simultaneous
Translations in
FMEA

*Translations
performed manually
(catalogued data)

Data: 29 languages!
GUI: 11 languages

Forms Editor QS-9000 (2nd edition): Drehzahlregelung Antrieb RG 2042 (Strukturvariante: Elektrische Verbindungen RG 2042 (eine))									
Function	Failure Modes	Effects	S	C	Causes	O	Action	D	
Electrical connections									
Process Element:  elektrische Verbindungen									
Transport signals from receiver to control unit without loss Signale ohne Informationsverlust vom Messaufnehmer zur Regeleinheit übertragen	Signal does not represent the input values correctly Messsignal repräsentiert nicht den aufgenommenen Messwert	Drive control is out of spec Ansteuern des Antriebs außerhalb der Spezifikationen	9		No permanent contact Kontakt ist nicht dauerhaft				
					Insufficient signal interference specification Auslegung bezüglich gegenseitiger Signalbeeinflussung unzureichend				
				YC	Inadequate design of shielding Auslegung der Schirmung unzureichend	7	Specify according to construction guidelines P: Spezifizieren nach Konstruktionsrichtlinie NONE D: KEINE	10	

Valuation Catalogs

Provides (13) Catalogs... VDA, QS-9000, AIAG
all catalogs **customizable!**

Valuation catalogs:					Valuation catalogs:				
Catalog					Catalog				
Catalog	!	#	Name		Catalog	!	#	Name	Description
AIAG 4th Edition (June 2008) - Design FMEA	D	1	Almost C		<div> <div>APIS</div> <div>Informationstechnologien GmbH</div> </div> <div>Valuation catalogs Document1</div>				
					Catalog	!	#	Name	Description
					+ Catalog: AIAG 4th Edition (June 2008) - Design FMEA (34 items)				
					+ Catalog: AIAG 4th Edition (June 2008) - Process FMEA (34 items)				
					+ Catalog: AIAG 4th Edition (June 2008) - Product FMEA (34 items)				
					+ Catalog: Design (34 items)				
					+ Catalog: Process (34 items)				
AIAG 4th Edition (June 2008) - Design FMEA	D	2	Very high		+ Catalog: QS-9000 3rd edition (April 2001) - Design-FMEA (34 items)				
					+ Catalog: QS-9000 3rd edition (April 2001) - Process-FMEA (34 items)				
AIAG 4th Edition (June 2008) - Design FMEA	D	3	High		+ Catalog: Standard (34 items)				
					+ Catalog: VDA (34 items)				
AIAG 4th Edition (June 2008) - Design FMEA	D	4	Moderate		+ Catalog: VDA 2. Ausgabe (März 2007) - Produkt-FMEA mit Fehlerraten (34 items)				
					+ Catalog: VDA 2. Ausgabe (März 2007) - Prozess-FMEA mit Fehlerraten (34 items)				
AIAG 4th Edition (June 2008) - Design FMEA	D	5	Moderate		+ Catalog: VDA 2nd revised edition (updated reprint 2009) - Process FMEA with failure rates (34 items)				
					+ Catalog: VDA 2nd revised edition (updated reprint 2009) - Product FMEA with failure rates (34 items)				
AIAG 4th Edition (June 2008) - Design FMEA	D	6	Low		prior to design freeze using pass/fail testing (e.g. acceptance criteria for performance, function checks, etc.).				
					Post Design Freeze and prior to launch Product verification/validation after design freeze and prior to launch with degradation testing (Subsystem or system testing after durability test, e.g., function check)				
AIAG 4th Edition (June 2008) - Design FMEA	D	7	Very Low		Post Design Freeze and prior to launch				
					Product verification/validation after design freeze and prior to launch with test to failure testing (Subsystem or system testing until failure occurs, testing of custom integrations, etc.)				

Filters

Auto-Filters

Created to show or highlight the chosen criteria based on causal information

Default filters are available in the filter dialog

Customized extensive filters may be created manually

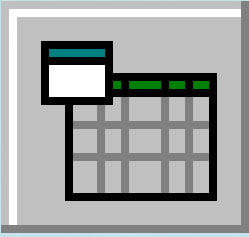
Function	Failure Modes	Effects	S	C	Causes	O	Preventive Action
Function	Failure Modes	Effects	S	C	Causes	O	Preventive Action
Process Element: Prepare workplace							
type of cable	provided type of cable is wrong / mixture with different cable types	risk losing ability to deliver product	7		selects cable from wrong storage place	5	trained operators
		degree of waste is too high	7				
		modulation of signal changes during transmission within the given application conditions	9				
					cable storage is not completely emptied after change of product	5	trained operators
type of plug	provided type of plug is wrong / mixture with different plug types	risk losing ability to deliver product	7		selects plug from wrong storage place	5	trained operators
		degree of	7				

Responsible = <unknown>
Deadline >= Deadline?
Status = in progress
Status = open
Action category = <unknown>
Filter...

				D: checking and clearing of process by shift supervisor	
		10	450	D: checking and clearing of process by shift supervisor	Hehre, Claudia, FV-PO, Prozessplanung 3/17/2006 in progress
		6	270	P: read in type information using bar code scanner	Hehre, Claudia, FV-PO, Prozessplanung

Revision states by effectiveness	
<u>O</u> ccurrence (O) >= 5	
<u>D</u> etection (D) >= 3	
R <u>P</u> N >= 75	
R <u>e</u> sponsible = <unknown>	
D <u>e</u> adline >= Deadline?	
S <u>t</u> atus = in progress	
S <u>t</u> atus = open	
A <u>c</u> tion category = <unknown>	
Filter...	

*** Filtering / highlighting available in ALL editor contexts**



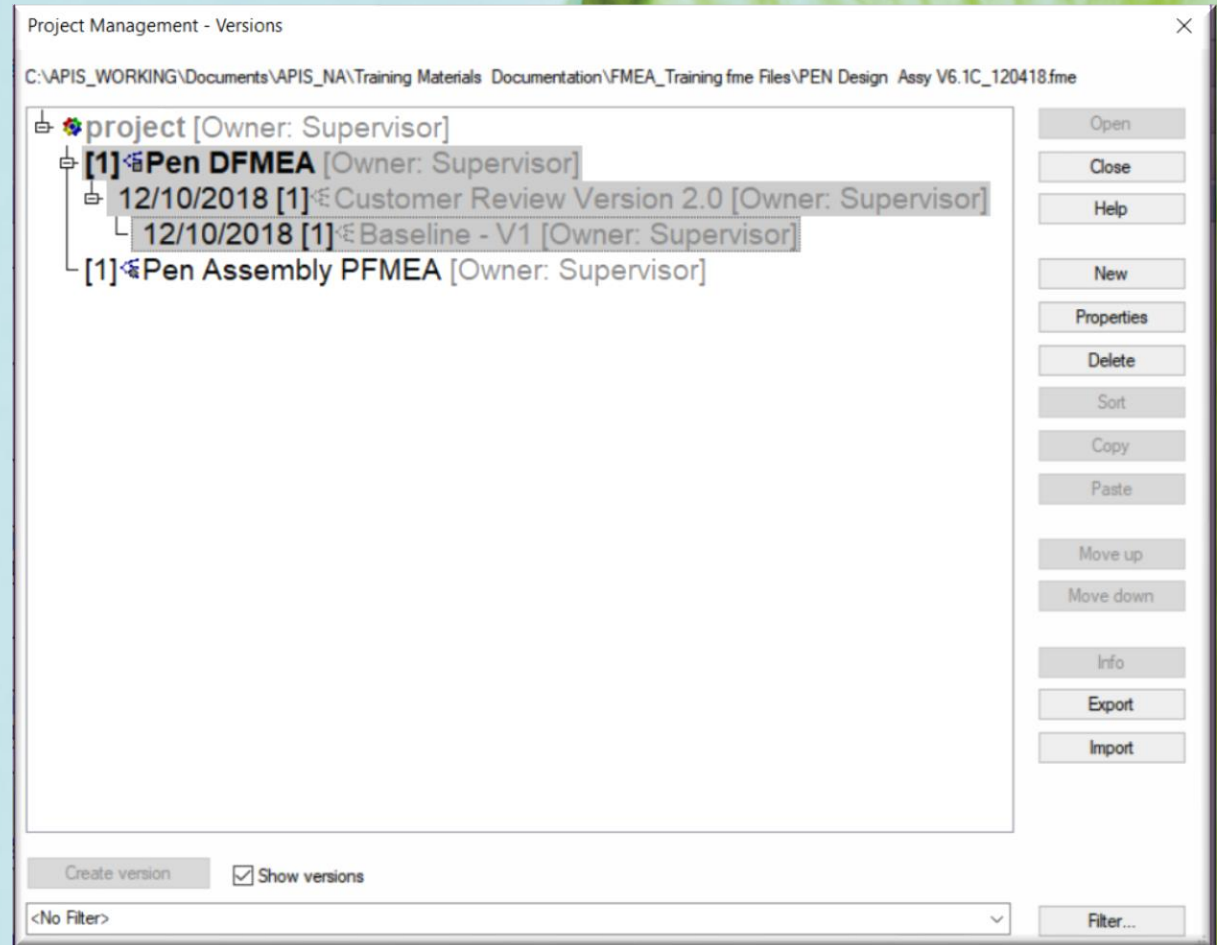
Versioning

Data can be “Versioned”

- Whole Structure
- FMEA Formsheets
- Control Plans
- Process Flows

Historical record of actions taken in previous versions

Offers comparisons of current version to earlier revisions




Meeting Log

Tracks data changes made during session

Contents
“searchable” w/
IQ-Explorer

Printable as
report to
package with
FMEA after
session /
meeting (similar
to cover sheet)

Object type	Object	Action	Notes
<div style="display: flex; justify-content: space-between;"> <div style="text-align: center;">  <p>Informationstechnologien GmbH QUALITY ASSURANCE</p> </div> <div> <p>Meeting Log C:\Program Files\Apis\training\Data\EXAMPLE.FME</p> </div> </div>			
Location:		8/1/2005	Begin: End:
Team: Supervisor			
Notes:			
Object type	Object	Action	Notes
Control Plan	➤ Control-Plan	Add	New CP created for Sept. 05 Audit
FMEA Form	➤ Connector Cable	Add	New form created as per customer request
Inspection	➤ Inspection	Add	
System Element	➤ Setter	Add	
User Defined Attribute	➤ End User affected	Add	
User Defined Attribute	➤ Process related	Add	
System Element	➤ Jack	Delete	this component was eliminated from the design. Rev - 234-8976B
Characteristic	➤ Assignment of pins to cable strands	Modify	
Characteristic	➤ Cable coding in soldering condition	Modify	



Deadline Editor

Summary of all Deadlines & Responsible Persons

Sort & filter “action” information from FMEA form sheet

Structure	System element	Function	Effect	Failure	C	Cause	C	Preventive action	ID number	Responsible	Detection action	ID number	Date	Status	Description	Reason for deadline shifting	RPN
* Responsible: Responsible? (2 items)																	
* Responsible: Johnson, Chad, FMEA, Expert (2 items)																	
* Status: completed (2 items)																	
1 - Pen DFMEA	Lower Hsg Assy (1)	Provide Pen Control (1)	1.a.c.1 [X] Writing is UNEVEN (1)	1.b.1 [X] Pen LOOSE in hand (1)	1.1.2.a.1 [X] Surface is not Grippy (1)	Testing: Grip Durability (3)	Johnson, Chad, FMEA, Expert	Deadline?	completed								20
1 - Pen DFMEA	Lower Hsg Assy (1)	Stabilize Ink Cartridge (1)	1.a.c.1 [X] Writing is UNEVEN (1)	1.a.1 [X] Does not Stabilize Ink Cartridge (1)	1.1.1.a.1 [X] Does not Guide or Support Ink Cartridge (1)	Testing: Housing Durability (3)	Johnson, Chad, FMEA, Expert	Deadline?	completed								20
* Status: in progress (1 item)																	
1 - Pen DFMEA	Lower Hsg Assy (1)	Stabilize Ink Cartridge (1)	1.a.c.1 [X] Writing is UNEVEN (1)	1.a.1 [X] Does not Stabilize Ink Cartridge (1)	1.1.2.b.1 [X] Does Not Fasten to Lower Housing (1)	Testing: Grip Durability (3)	Johnson, Chad, FMEA, Expert	2/1/2019 DV Completion	in progress				8/31/2018 -> 2/1/2019				20
* Responsible: Proj Team IE: Doe, Jane, Mfg, Supervisor (1 item)																	
* Status: in progress (8 items)																	
							Proj Team IE: Doe, Jane, Mfg, Supervisor	New Detection Action (1)	2/1/2019 DV Completion	in progress							
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Testing: Spring Durability (5)	2/1/2019 DV Completion	in progress							
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Testing: Spring Robust:									
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Housing Design Rules (4)									
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Grip Design Rules (5)									
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Spring Design Rules (5)									
							Proj Team IE: Doe, Jane, Mfg, Supervisor	Grip Design Rules (5)									
							Proj Team IE: Doe, Jane, Mfg, Supervisor		2/1/2019 DV Completion	in progress							

Team members can be notified via email for required updates


Fully configurable data table to allow for user needs

Email notification to responsible person to notify of upcoming actions



Control Plan

Core elements created Automatically
Machine & Inspection Equipment catalogues
Ties directly into the PFD and PFMEA
Conforms to IATF-16949, VDA, AIAG

Part/ Process step no.	Process name/Operation description	User-defined attributes	Product characteristics	Process characteristics	Identifica- tion of spe- cial charac- teristics	Specification/Tolerance	Machines/fixtures/tools for manufacturing	Inspection method	Size	Frequency	Error proofing	Control m
OP20	Ink Cartr Fill & Assemble 	Auto	Ink Quantity PRIMARY NOTE INFORMATION		SC	= Model Specific	Ink Fill Machine	Visual	1	100%		SPC
				Ink fill flowrate NOTICE: Notes are also variant specific. check out the link differences between the two variants! • DATE: 5/21/2018. • USER: Supervisor.	SC	= Per Application						
				Ink Fill Pressure		= Per Application						
			Ball / Tip Presence & Condition			= Ball rolls freely in tip						
				Swage Force		= According to Applica- tion						
				Swage Distance		= According to Applica- tion						
			Tip position			= fully inserted in tube						
			Lot # Here is a note • list 1 • list 2 • list • 3			= Accord to XXX						



Process Flow Diagram

Classification of Process Steps/Elements

Auto-populated & synchronized with PFMEA & CP

Process Flow Diagram: PFD Pro Version (Pen Assembly PFMEA [Process])												
	Symbol	Reference	Symbol	Reference	Part/Process number	Process element/Operation description	No.	Product characteristic	Class.	No.	Process characteristic	Class.
Fabrication Move Store Inspect				[Machine: Ink Fill Machine] OP20 Ink Cartr Fill & Assemble Auto	OP20	Ink Cartr Fill & Assemble [Machine: Ink Fill Machine] {1} Auto	OP20.a	Ink Quantity {1} PRIMARY NOTE INFORMATION	SC	OP2 0.4.b	Ink fill flowrate {1} NOTICE: Notes are also variant specific...check out the link differences between the two variants! • DATE: 5/21/2018. • USER: Supervisor.	SC
										OP2 0.4.c	Ink Fill Pressure {1}	
							OP20.b	Ball / Tip Presence & Condition {1}		OP2 0.3.b	Swage Force {1}	
										OP2 0.3.c	Swage Distance {1}	
							OP20.c	Tip position {1}				
							OP20.d	Lot # {1} Here is a note <ul style="list-style-type: none"> list 1 list 2 list 3 				

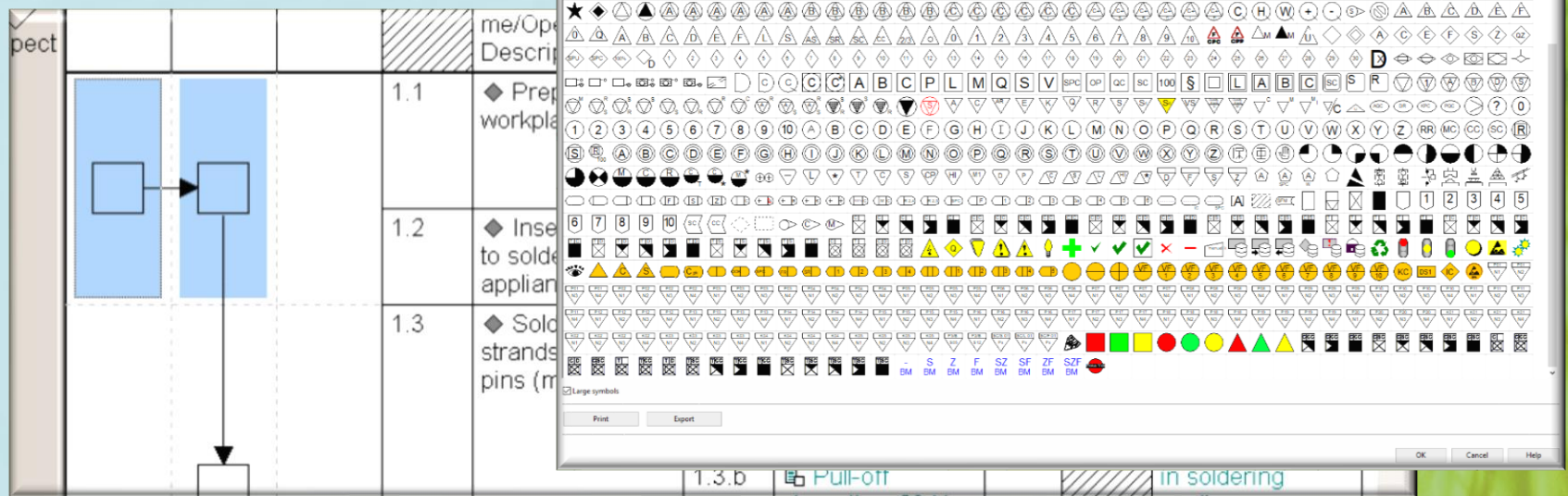


Process Flow Diagram

Illustrate Process Steps

Insert rework/inspection loops

Extensive (customizable) Symbols Palette





DRBFM Editor

Design Review Based on Failure Mode

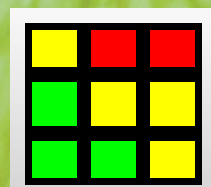
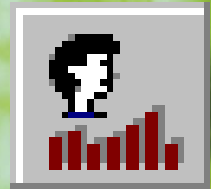
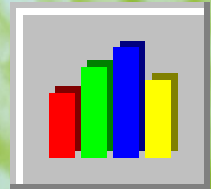
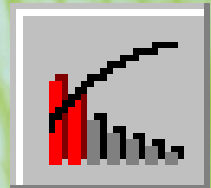
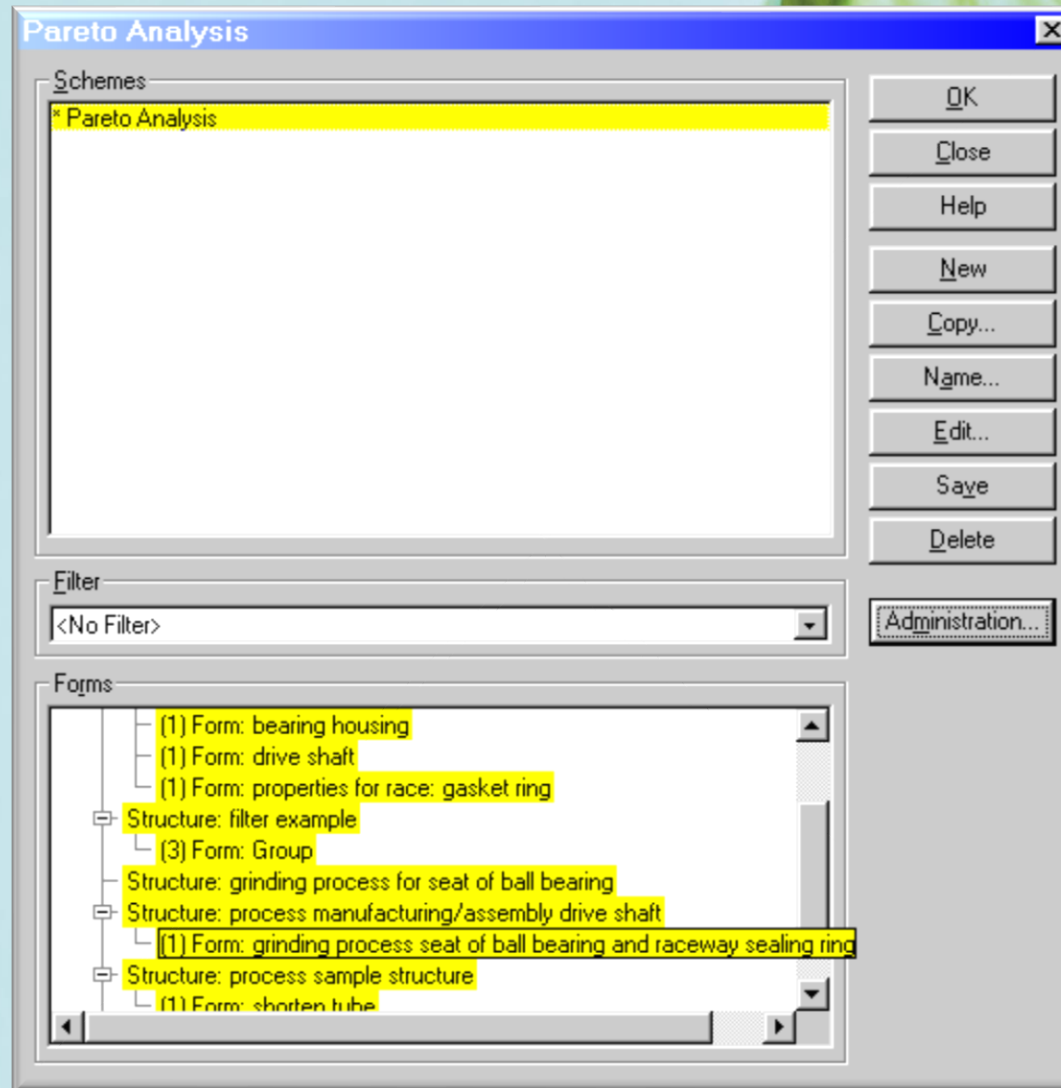
- Fully comprehensive **DRBFM & Impact Analysis** worksheets
- DRBFM built manually or *based on changes across FMEA versions*
- Use for risk management tracking without addressing RPN
- Changes can be made in the DRBFM that do not effect your FMEA, yet analysis integrated & maintained with FMEA data



Statistics Editor

Automatic
analysis of
data

Focuses
analysis
discussions!





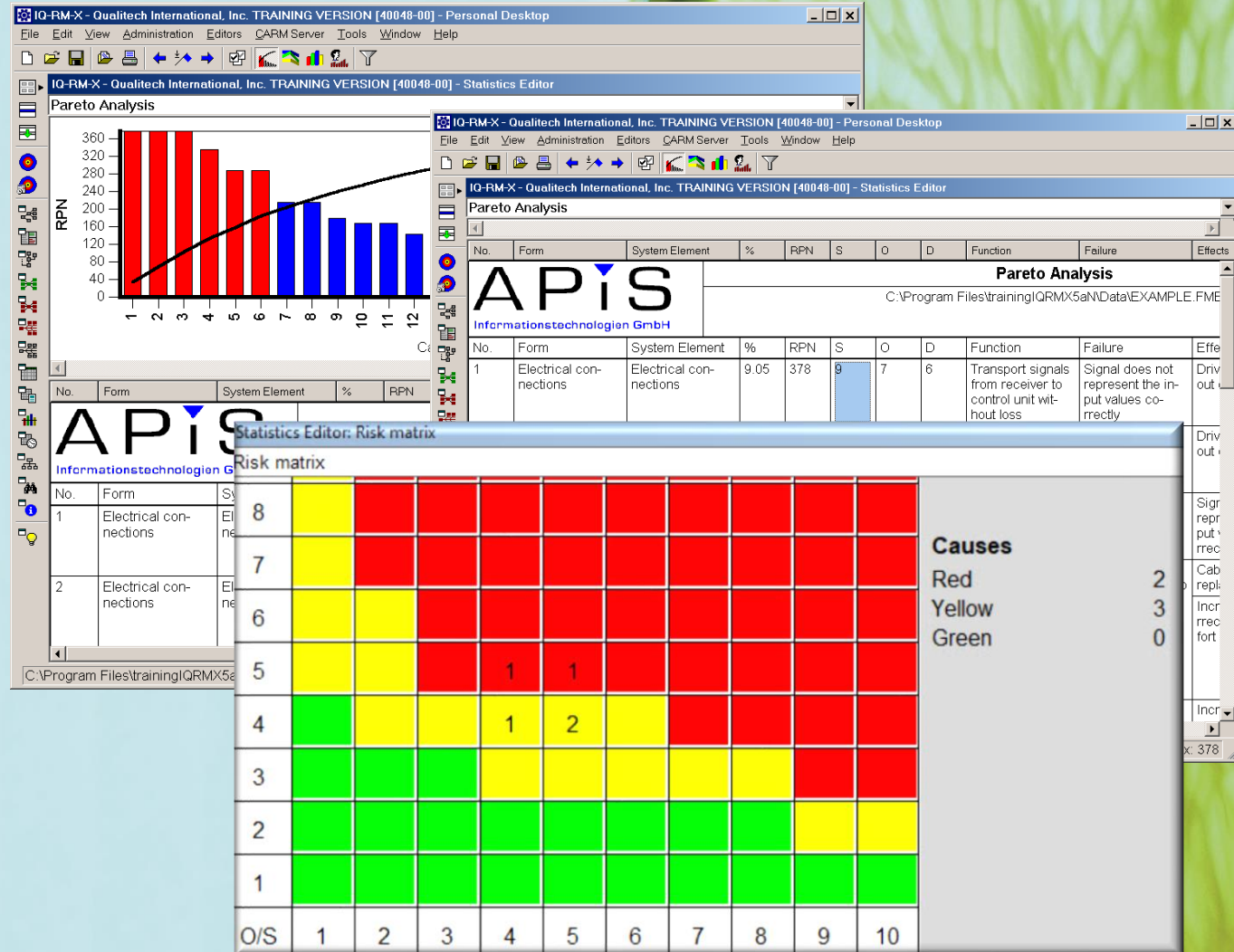
Statistics Editor

Results show in graph & table format

User Defined Analysis Scheme

Print results separately or combined

* Action Priority (AP) – v7.0



Management Report

- Customizable table based layouts to create status reports of analysis
- Include Statistics editor charts
- Apply key dashboard results based on filters, quality rules, placeholders, formulas, etc.
- Conditionally format key figure colors
- Standardize report templates across files
- “Version” reports to track progress
- Include in Presentation Print batches for reference
- Push results into worksheet software

Management Report

Phase-1 FMEA: Architecture (VDA step 1-3)

Step	Description	Filter Name: Actual	Filter Result	Filter Name: Target	Filter Result	Ratio
Structure / Function Content	System elements with functions vs. all relevant system elements.*	System elements with functions	9	focus system elements:	21	43%
System Level Failures	System Level Functions with failures vs. all functions on all levels (excluding from first and last level) *	System Level: functions with failures	13	functions on system level	16	81%
Effect Level Failures	Top-Level: Functions with failures / all functions	Effect Level: functions with failures	3	functions on effect level:	3	100%
Cause Level Failures	Last-Level: Functions with failures /all functions	Cause Level: functions with failures	6	functions on cause level:	7	86%
Failure Net connections	System Level: Failures with causes & effects / all failures	System level: failures with net connection	6	failures on system level:	21	29%

Phase-2 FMEA: Evaluation & Optimisation (VDA step 4,5)

Step	Description	Filter Name: Actual	Filter Result	Filter Name: Target	Filter Result	Ratio	Filter Result
Initial state: First evaluation of all risks	Failures on the last level with Initial state including O and D-Rating and actions vs. number of all failures on last level.	cause level failures with initial state:	8	failures on cause level:	11	73%	
Optimisation of O-rating with S/O-risc matrix	Number of rated causes in green area of S/O risk matrix vs. number of all causes.	cause level failures S/O risc matrix = RED	5	cause level failures S/O risc matrix = YELLOW	0	cause level failures S/O risc matrix = GREEN	0
Optimisation of D-rating with O/D-risc matrix	Number of rated causes in green area of O/D risk matrix vs. number of all causes.	cause level failures O/D risc matrix = RED	6	cause level failures O/D risc matrix = YELLOW	0	cause level failures O/D risc matrix = GREEN	3
Completion of Actions	Number of completed actions vs. number of all actions. Actions in initial state are not considered.	open deadlines:	3	complete: Difference:	7	70%	
				actions not in initial state:	10		



IQ-Explorer

Extensive
search of
objects

Within file
or across
directory

Text
patterns
or filters

IQ-RM-X - Qualitech International, Inc. TRAINING VERSION [40048-00] - Personal Desktop

File Edit View Administration Editors CARM Server Tools Window Help

IQ-Explorer: C:\Program Files\training\IORMX5aN\Data\EXAMPLE.FME

control: Document Search in C:\Program Files\training\IORMX5aN\Data\EXAMPLE.FME.

Search | Document Search | Extended Search

Search patterns - separate alternatives by |

control

Find

Search again

Define search filters

☒ Search the current IQ document (C:\...\training\IORMX5aN\Data\EXAMPLE.FMv)

☐ Extended search for IQ objects (C:\)

☐ In all documents and backup files (C:\)

☐ Match case

☐ Exact match

☐ Similarity match

☐ consider Notes

☐ Number

Result	File Na...	Structure	System...	Function	Failure	Actions	Number	Item Co...	Date cr...	Date m...	Mod
Cruise...	C:\Progr...	Cruise ...							1/7/2001	11/14/20...	Sup
Cruise...	C:\Progr...	CC 204...	Cruise ...				1		10/28/20...	11/14/20...	Sup
Contr...	C:\Progr...	CC 204...	Control ...				1.1		10/28/20...	11/14/20...	Sup
Contr...	C:\Progr...	CC 204...	Control ...				1.3.3		10/28/20...	11/14/20...	Sup
Cruise...	C:\Progr...	CC 204...	Cruise ...				1		10/29/20...	11/14/20...	Sup
Contr...	C:\Progr...	CC 204...	Cruise ...	Control ...			1.a		10/28/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.2.a		10/28/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.2.b		10/28/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.2.c		10/28/20...	11/14/20...	Sup
Contr...	C:\Progr...	CC 204...	Cruise ...	Control ...			1.a		10/29/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.1.a		10/29/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.1.b		10/29/20...	11/14/20...	Sup
Trans...	C:\Progr...	CC 204...	Electrica...	Transpo...			1.1.c		10/29/20...	11/14/20...	Sup
Drive ...	C:\Progr...	CC 204...	Cruise ...	Control ...	Drive co...		1.a.1		10/28/20...	3/14/2002	
Drive ...	C:\Progr...	CC 204...	Cruise ...	Control ...	Drive ca...		1.a.2		10/28/20...	10/28/20...	

Presentation of Output

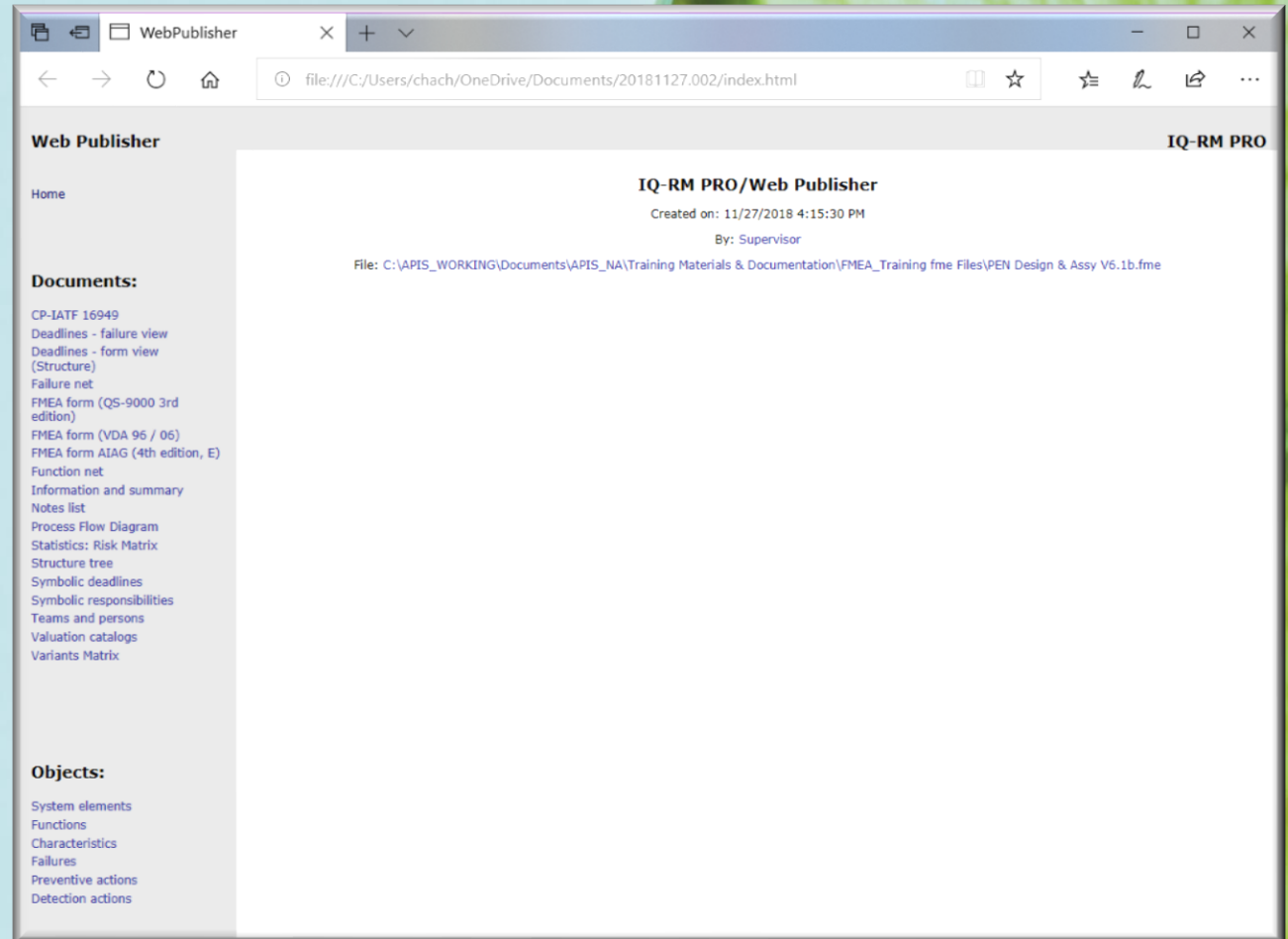
- Direct Print
- Presentation Print - batch
- **Web Publisher – batch HTML**
- Bookmarking
 - FMX external
 - PIM
- Print Preview

Web Publisher

Open &
navigate with
web-browser

Expand reach
of analysis
results!

Search
features
located on
home page



Data Interfaces

- HTML
- **XML**
- SGML
- ODBC
- Excel

Configuration and Settings

- Document templates for company standardized settings
- Forms, column widths, fonts, field labels, column labels transferred with file

IQ Risk Management Tools

Training & Consulting

IQ Training

- Caters to **all** levels of users from basic to expert usage – **emphasis on capability**
- Participants work with **hands-on** examples to allow for maximum understanding of concepts
- Experienced Trainers
 - Basic Introductory 2-day training available in English or Spanish
- Available on/off -site

FMEA Consultation & Moderation

- Consulting done on a contract basis
- Adaptable to specific needs
- Includes conversion from other FMEA packages
- Experienced consultants
- Available on/off -site

**Thank you
for your interest,
time,
and attention!**

