# Magnetic Sensors 8-May-2018

Switch & Latch Linear Hall

Triaxis<sup>®</sup> Hall <-Todays Topic

**Current Sensors** 

Presented By: Nick Czarnecki Marketing Manager



ncz@melexis.com

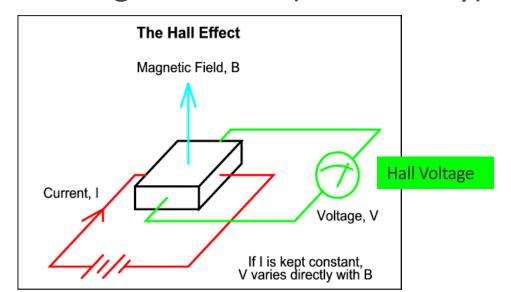


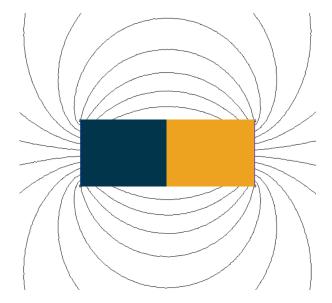
# What Is Triaxis?

# Magnetic Sensors

#### Hall Effect Principle

- Melexis magnetic sensors utilize the Hall Effect
  - Discovered in 1879 by Edwin Herbert Hall (1855-1938)
  - Effect results in a measured voltage proportional to the applied magnetic field
  - Magnetic field (flux density) measured in Tesla or Gauss



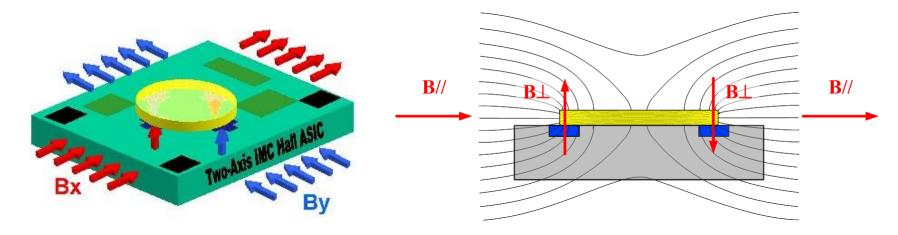




#### What is Triaxis?

#### IMC® Hall

Integrated Magneto Concentrator + Planar Hall  $(1 \times IMC Disk)$   $(2 \times 2 plates)$ 

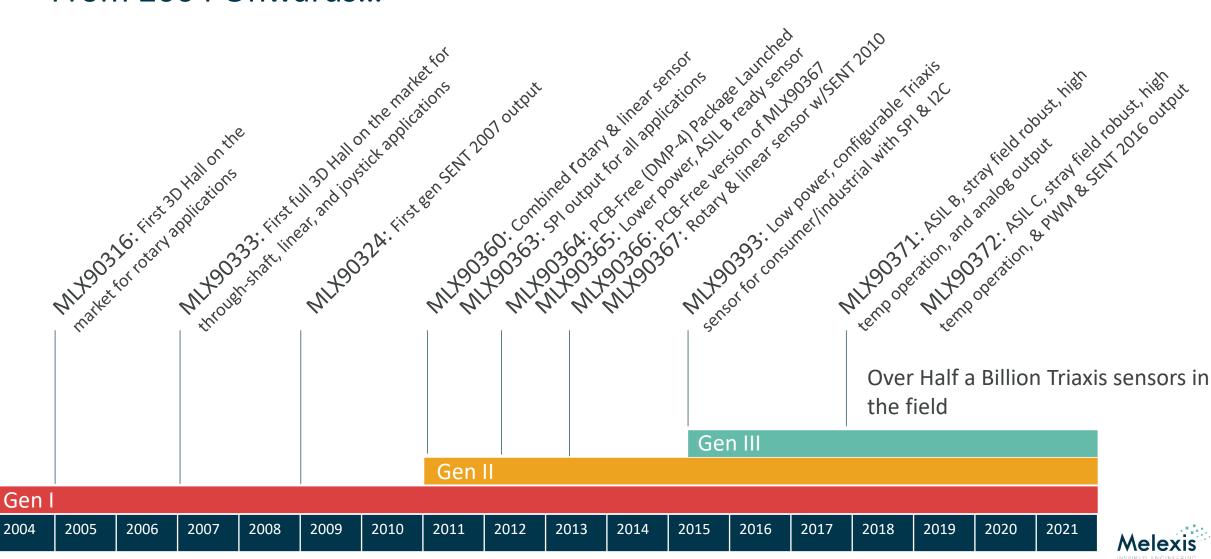


Thanks to the IMC, the flux density parallel (horizontal) to the IC surface is *converted* into orthogonal (vertical) components suitable for the planar Hall plates



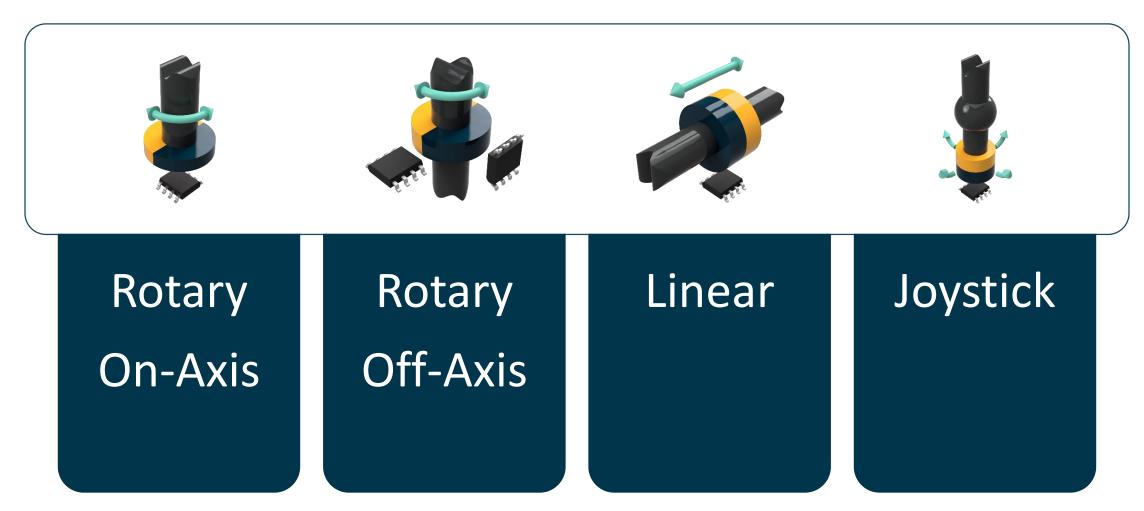
# A History of Innovation

From 2004 Onwards...



# Why Use Triaxis Sensors?

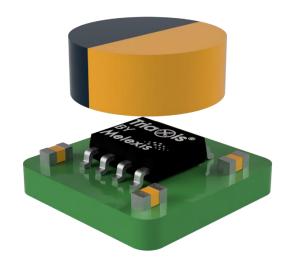
Bring Application Flexibility...



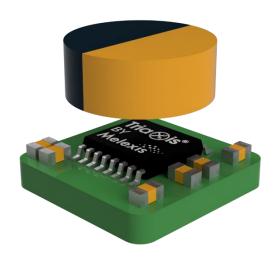


#### Bring High Integration – PCB mounted applications

- All the Triaxis sensors are available in industry-standard PCB surface mount packages
  - Single Die: SOIC-8
  - Fully Redundant Dual Die: TSSOP-16



SOIC-8 Package



TSSOP-16 Package

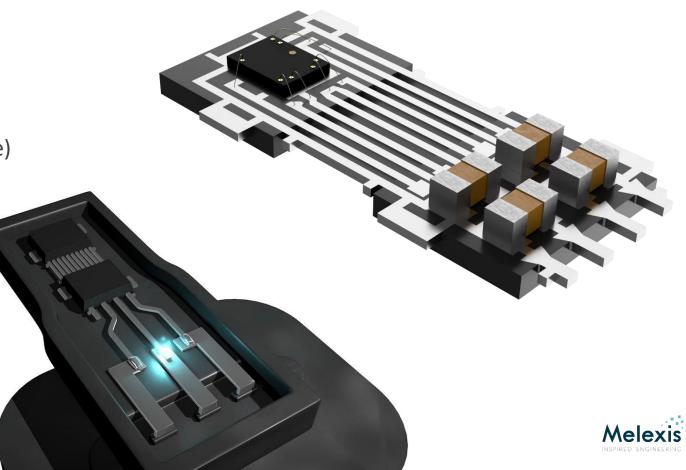


#### Bring High Integration – PCB-Less Packaging

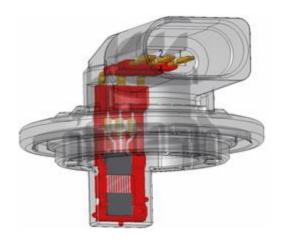
- Highly Integrated Sensor Assembly: Dual Mold Package (DMP) featuring:

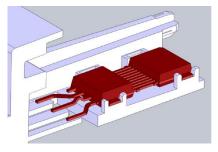
  - **⊘** Integrated EMC Capacitors
- Improved Robustness
  - Mechanical (mounting)

  - Environmental (vibrations, temperature)
- Small Size / Low Weight

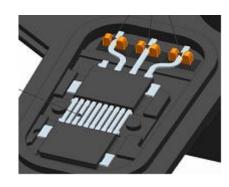


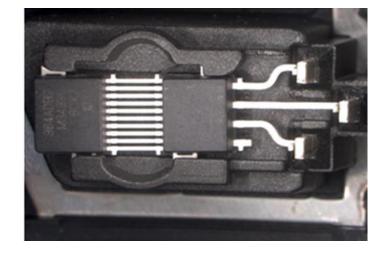
#### Bring High Integration – PCB-Less Packaging









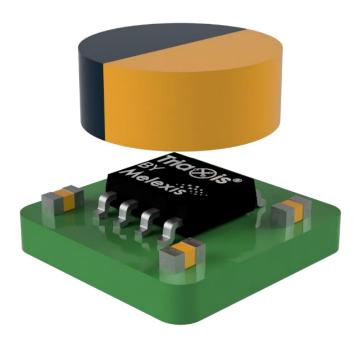


- CommonAutomotiveApplications
  - Electric Throttle
    Body
  - Exhaust GasRecirculation
  - TurboWastegate



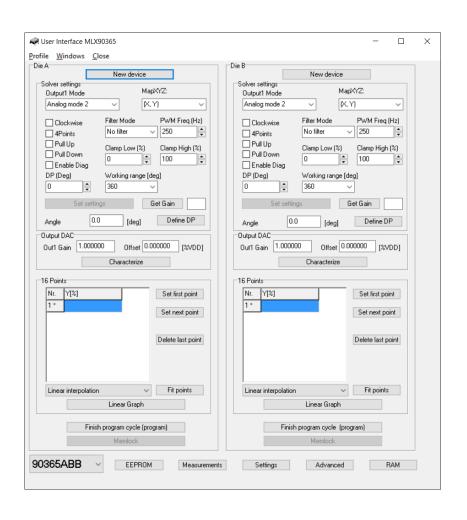
#### **Bring High Reliability**

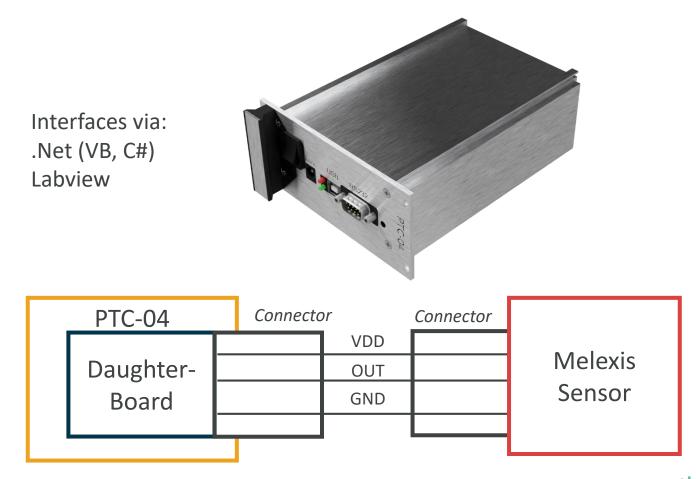
- Triaxis sensors are non-contacting devices
  - "Seal-able" against liquid contamination
  - Insensitive to dirt or dust
  - Can operate through non-ferrous boundaries
    - Aluminum, Magnesium, ...
    - Plastic





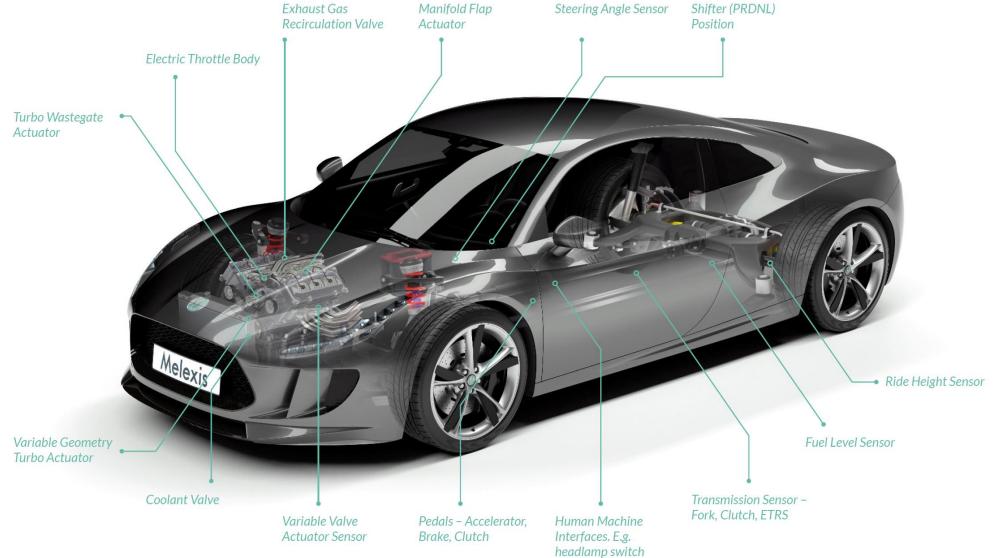
#### Bring Easy Development and Production Via the PTC-04







#### **Selected Automotive Applications**





#### Generation I

Parameter		MLX90316 Rev. BCG	MLX90316 Rev. BDG	MLX90316 Rev. BCS	MLX90324 Rev. DBO	MLX90333 Rev. BCT
MOTION	Rotary	•	•	•	•	•
	Linear					٠
	Joystick					•
PACKAGE	SOIC-8	•	•	•	•	•
	TSSOP-16	•	•	•	•	•
OUTPUT	Analog	•		■ (2x)	•	•
	PWM	•		■ (2x)		•
	SENT				<b>(2007)</b>	
	SPI	•	•			•



#### **Generation II**

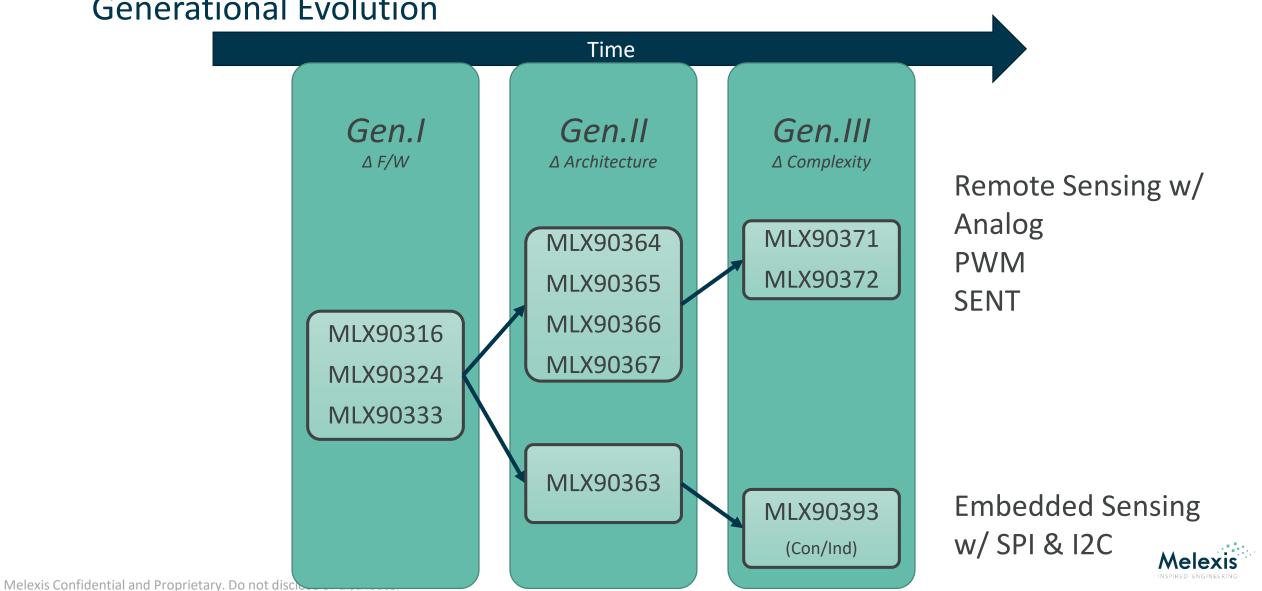
Parameter		MLX90363 Rev. ABB	MLX90364 Rev. ADD	MLX90365 Rev. ABD	MLX90366 Rev. ADV/U	<b>MLX90367</b> Rev. ABV/U
	Rotary	•	•	•	•	•
MOTION	Linear	•	•	•	•	•
	Joystick	•				
	SOIC-8	•		•		•
PACKAGE	TSSOP-16	•		•		•
	DMP (PCB-less)		•		•	
	Analog		•	•		
OUTPUT	PWM		•	•		
OUIPUI	SENT					
	SPI	•				
ASIL	B (SEooC)	•	•	•	•	•



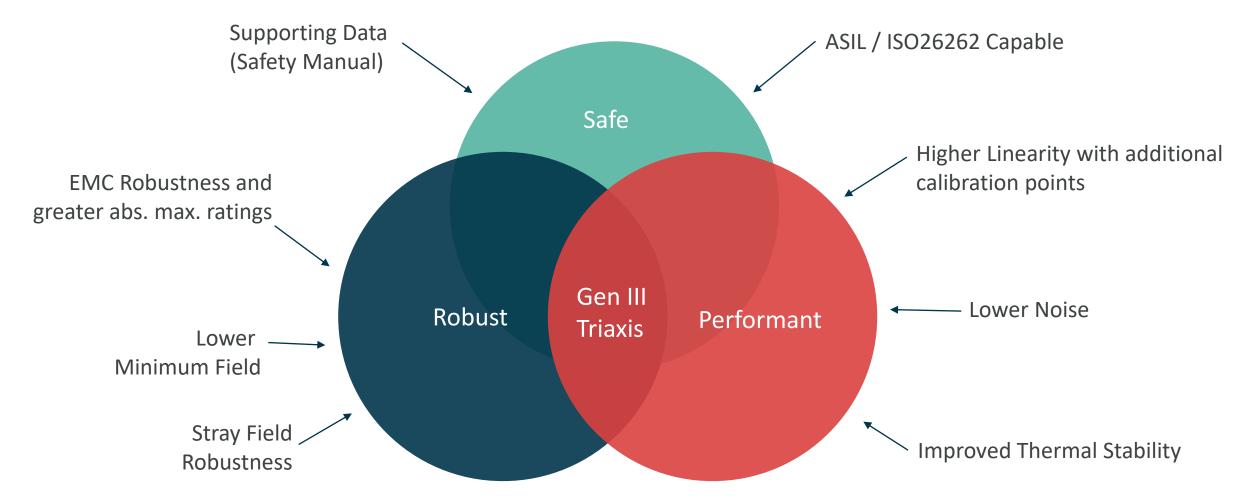
# Third Generation Triaxis

#### Triaxis Sensors

#### **Generational Evolution**



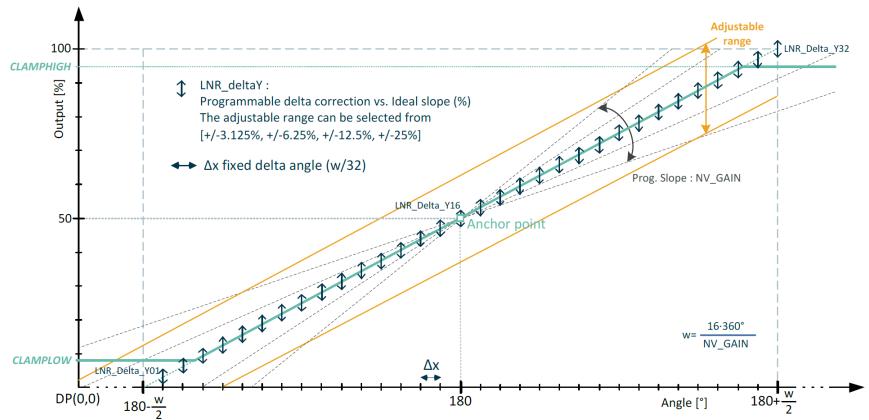
#### Improvements in Generation III Devices





#### Feature Improvements – All Modes, All Devices

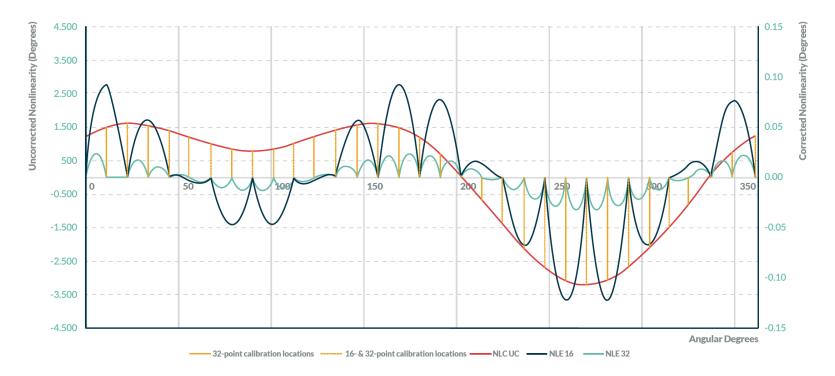
- Enhanced Calibration





#### Feature Improvements – All Modes, All Devices

- Enhanced Calibration with 32 Points
  - Allows for further reduction in nonlinearity errors vs 16 points



Simulation – Real world results may vary

Linearity improvement by 16-point and 32-point method found in Generation III Triaxis®



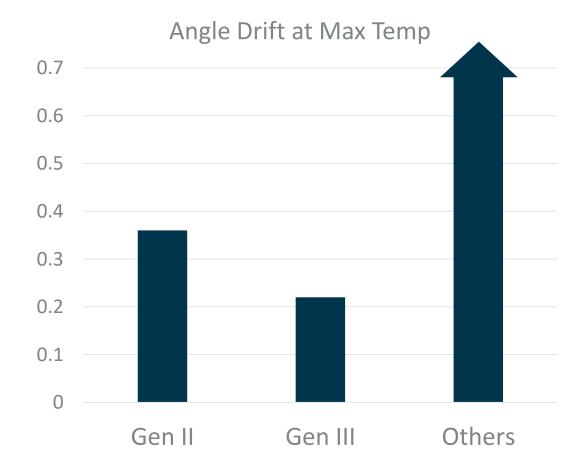
#### Generation III – Performance Improvements

- Lower Flux Density Requirement
  - 10mT vs 20mT of existing products. Allows for smaller or lower cost magnets reducing total system cost
- Higher Ambient Temperature
  - 160°C ambient with low degradation of performance (e.g. drift, noise) to allow customers to target high temp applications (e.g. engine compartment)



#### Generation III – Performance Improvements

- Thermal Drift and Noise Substantially Improved over Gen II
- Additionally,
  - Gen III operates at a higher ambient temperature of 160°C
  - Or at a lower minimum field (10mT)





#### How can we meet stray field requirements?

- Gen II (and others) Solution
- More Field
  - More Field
    - More Field
- R.O.T.: 1% of good field as stray field = 0.6 deg error
- Drawback: Bigger magnet or small airgap required

- - Ignore the stray field
- Available on MLX90371 and MLX90372
- Excellent for existing stray-field requirements from OEM's
- Utilizes a two or four-pole magnet (linear or rotary)



#### Gen III – Stray Field Mode

- Stray Field Robustness
  - Based on ISO11452-8 (4000A/m = 5mT) and current carrying conductor tests (400A@25mm = 3.2mT) to meet next-gen OEM requirements
- Gradient Measurement vs Homogenous Measurement
  - 10mT/mm gradient field
- For on-axis rotation a new magnet is used
  - 4-pole axially magnetized. (Contact MLX for an app note)
- For off-axis rotation or linear motion a 2-pole magnet can still be used (Contact MLX for an app note)



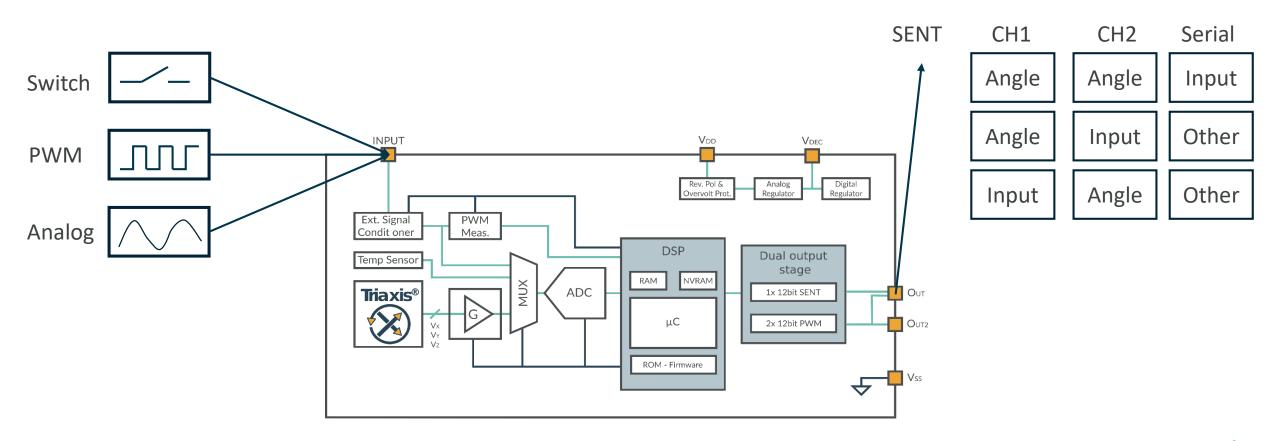
#### Performance and Feature Improvements – All Modes

- SISO26262 CISIL READY BY MELEXIS
  - Supported via SEooC (Safety Element out of Context) approach

  - Safety Manuals available upon request
- Extended On Board Diagnostics Supporting ASIL Capability
- Gateway for External Sensor (Readout / Input)
  - PWM, NTC, or a switch can be read



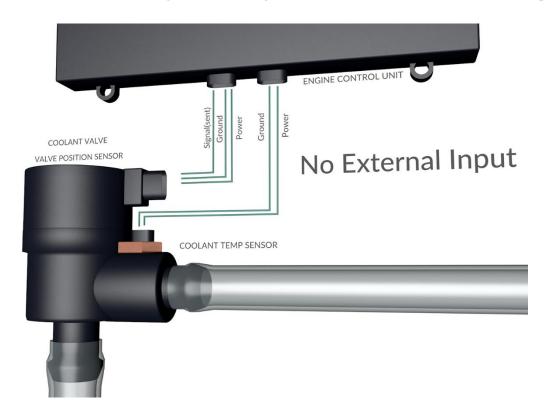
#### MLX90372: Input Pin for Expansion Capabilities

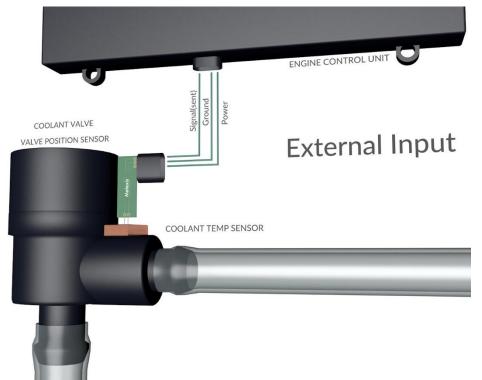




#### MLX90372: Input Pin for Expansion Capabilities

Input pin allows for reduction in wire count and harness complexity -> further integration & weight savings







# Gen III Triaxis

**Planned Family Members** 

		ameter	MLX90371	MLX90372	
	MOTION	Rotary			
		Linear		-	
		Joystick			
	GE	SOIC-8		•	
	PACKAGE	TSSOP-16	•	•	More
		PCB-less (DMP-4)		•	
	5	Analog			
	OUTPUT	PWM		•	
		SENT		•	
	ASIL	B (SEooC)	•		
	AS	C (SEooC)		•	

**More Coming Soon** 

26-March-2018



#### Gen III Short Summary of Improvements – XY Nominal Mode

Metric (datasheet spec)	Gen II (e.g. MLX90367)	Gen III (e.g. MLX90372)
Output	SENT / PWM	SENT / PWM
Thermal Drift	20mT: +/-0.60 deg	<b>10</b> mT: +/-0.45 deg
Noise (max, 40mT)	0.2 deg	0.1 deg
Calibration Points	16 max	32 max
Input pin / Gateway	No	Yes
Abs Max Ratings / EMC	Vdd: -12V / +24V Vout: -0.3V / 18V	Vdd: -20V / +37V Vout: -14V / 28V

#### Gen III Short Summary of Improvements – Stray Field Immunity

Metric (datasheet spec)	Gen II (e.g. MLX90367)	Gen III (e.g. MLX90372)
4kA/m Stray Field	Substantial Deviation (>10deg)	No or minimal impact (<0.4 deg)



# Tools and Samples

- - Programming tool is the same PTC-04 as previous generations
  - Using a new daughterboard (напов)
- Small EVB's (~25mm x 25mm) available with pre-programmed parts.
  - Custom options possible on request with additional lead time.
- Application notes for magnetic design available on request

- Samples:
  - Available directly from Melexis for the immediate future
  - Please contact your organizations sales contact or the email addresses below:
    - Sales Europe@Melexis.com



# Thank You and Q&A

